

# HELLY HANSEN WORKWEAR

# 25



 TRUSTED BY  
PROFESSIONALS

**HH**<sup>®</sup>  
workwear

**ALIVE**  
SINCE / 1877



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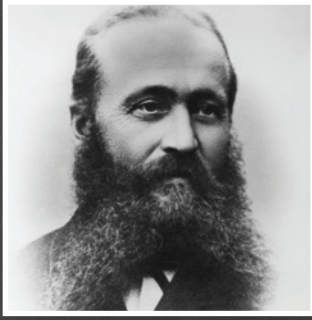


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# INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



## 1949

HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



## 1961

FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ratio and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.



## 1970

LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



## 1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.

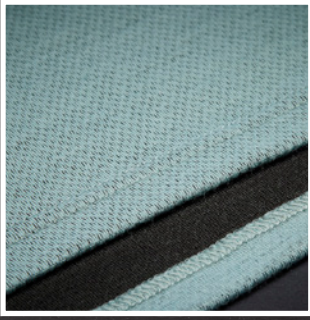


## 1984

HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.





## 1990

PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH LIFA® Merino) base layer for cold weather conditions was launched in the late 90's, combining LIFA® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



## 2012

H²FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H²FLOW™ Technology in 2012 with the H²FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H²FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.



## 2018

LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested LIFA® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe LIFA® Max is the best technical base layer available today.



## 2022

BRZ - CLIMATE REGULATING COMFORT

Helly Hansen Workwear launched BRZ. Designed to deliver climate regulating comfort and versatility, BRZ is a product construction bolstered by lightweight fabric and mechanical ventilation.



## 2023

HH CONNECT - ADAPTED TO WORK

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.





**TECH CLINIC**

**HH**  
workwear



# HELLY TECH®

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## WATERPROOF. BREATHABLE. WINDPROOF.

Helly Tech® is the waterproof and breathable outer layer between you and the elements.

Helly Tech® is constructed with Polymer Polyurethane (PU ) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.

The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.

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### HELLY TECH® PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

### HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

### HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.

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## LAB TESTS

### WATER COLUMN, ISO 811 AND JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m<sup>2</sup>/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours. 15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

### WATER REPELLENCE, ISO 4920: 1981 AND AATCC 35-2006

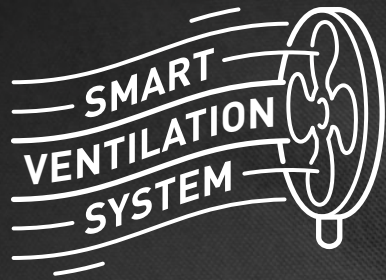
Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.



# H<sup>2</sup>FLOW™

WARMER. COOLER. DRIER.

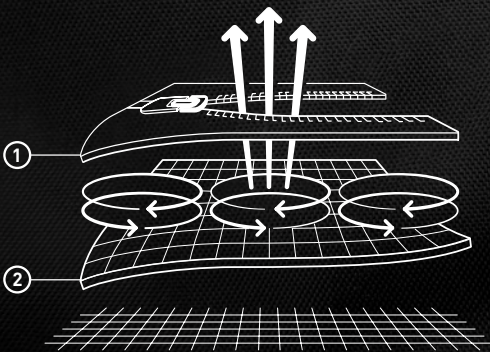
Helly Hansen jackets with the H<sup>2</sup>Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation.



H<sup>2</sup>Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



## HOW H<sup>2</sup>FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H<sup>2</sup>Flow™ jackets have a high warmth to weight ratio.



## WARM. DRY. COMFORTABLE.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the user to stay warm, dry and comfortable.

### HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer.

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

Activity Level	Product	Warmth Level	Description
High Activity	LIFA® MERINO	High (100% colored)	Professional level warmth and moisture management.
High Activity	LIFA® ACTIVE HI VIS	Medium (50% colored)	Versatile, all season comfort featuring supercharged drying next to skin.
Low Activity	LIFA®	Medium (50% colored)	Professional level performance and moisture management.





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2

3





When Helly Hansen first introduced the 3-layer system in the early 1970s, it was revolutionary for the industry. For the first time, there was education around the use of base layers, midlayers and outer waterproof jackets to protect people from varying outdoor conditions.



BASELAYER

## DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

## WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



PROTECTIVE LAYER

## SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



# PARTNERS

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## 3M™

Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



## VIZ-LITE®

VizLite DT® uses phosphorescent technology that absorbs UV light energy from natural or artificial light which is then emitted as an "afterglow" in low light or no light conditions.



## YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



## AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## DALETEC

Daletec is the trusted Norwegian producer of protective fabrics providing flame resistant solutions for workwear that protects against heat and flames, electric arc and other workplace hazards. Daletec fabrics are famous for their consistent high quality, comfort, extreme durability, and respected for delivering reliable production and environmentally friendly solutions.



# PARTNERS

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## **POLARTEC®**

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



## **PRIMALOFT®**

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



## **COMFORTEMP®**

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



## **BLUESIGN®**

Many certifications focus on the end-product but saying nothing about substances used in the previous stages of production. BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.



# CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and certified in accordance with the Regulation (EU) 2016/425 by using harmonised European standards and therefore are CE marked.

The importance to ensure the wellbeing and safety of workers highlights the need of suitable personal protective equipment. Regulation (EU) 2016/425 defines obligation for the employers to provide the most appropriate protection against health risks and other potential hazards for their employees. That can be defined during a strict Risk Assessment at the workplace based on the PPE Regulation guidelines.

Based of various potential dangers at work, the PPE must meet relevant safety standards. Helly Hansen workwear is intended to prevent health risks that can happen during exposure to cold, heat, fire, rain, limited visibility and similar.

Helly Hansen advises to read more on our website.

For more information related to EN ISO 20471 hi vis co-certifications, please contact your local Helly Hansen Workwear representative (pg.2).



## EN ISO 20471:2013+A1:2016

### HIGH VISIBILITY CLOTHING

This standard specifies requirements for protective clothing capable of signalling the user's presence visually. The standard intends to provide high visibility of the user under any light conditions by day and under illumination by vehicle headlights in the dark.

There are performance classes defined based on minimum areas of retroreflective and fluorescent materials, as well as garment design requirements. Each of these classes will provide a different level of visibility, class 3 giving the highest degree. The high visibility class can be achieved with a single garment or a garment combination (e.g., jacket + pant).

	Fluorescent material	Reflective material
Class 3	0,80 m <sup>2</sup>	0,20 m <sup>2</sup>
Class 2	0,50 m <sup>2</sup>	0,13 m <sup>2</sup>
Class 1	0,14 m <sup>2</sup>	0,10 m <sup>2</sup>



## EN 343:2019

### PROTECTIVE CLOTHING

#### PROTECTION AGAINST RAIN

The standard specifies requirements and test methods for the performance of materials, seams, and readymade garments for protection against rain, snowflakes, fog and ground humidity. Resistance to Water Penetration and Water Vapour Resistance is tested.

Value 1 = Resistance to Water Penetration, class 1 - 4 (class 4 is the best waterproofness).

Value 2 = Water Vapour Resistance, class 1 - 4 (class 4 is the highest permeability).

Value 3 = Rain Tower Test (optional test of readymade garment), R.



## EN 342:2017

### PROTECTIVE CLOTHING

#### PROTECTION AGAINST COLD

The standard specifies test methods and requirements in protective clothing ensembles which are intended to protect against cold (air temperature below -5 °C). The standard is taking into account not only low air temperatures but also humidity and air velocity.

Helly Hansen has tested its products according to method B, which means that the Thermal Insulation has been measured for a garment ensemble (jacket + pant or coveralls) with a base layer. The value is representing protection for a wearer performing light or moderate activity.

The protection can only be guaranteed if the complete ensemble is worn.

Value 1 = Thermal Insulation Value of the Ensemble (with underwear B), I<sub>cler</sub>  
 Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)  
 Value 3 = Water Penetration (optional), WP



## EN 14058:2017

### PROTECTIVE CLOTHING

#### PROTECTION AGAINST COOL ENVIRONMENTS

This standard specifies requirements and test methods for performance of single garments for protection in cool environment (air temperature above -5 °C). The garment can provide a degree of protection for a certain length of time, depending e.g., on the personal constitution and activity, the accompanying clothing and weather.

Value 1 = Thermal Resistance, class 1 - 4 (class 4 is the warmest)

Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)

Value 3 = Thermal Insulation Value, I<sub>cler</sub>. Mandatory for class 4. Optional for classes 1 - 3.

Value 4 = Water penetration (optional), WP



## IEC 61482-2:2018

### PROTECTIVE CLOTHING

#### PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers after the accident, will not be aggravated by the clothing itself.

Under the standard IEC 61482-2:2018 there are two test methods:

- Open Arc Test Method: EN IEC 61482-1-1:2019, measured in cal/cm<sup>2</sup> and expressed as an arc thermal protection value (ATPV), breakopen threshold energy value (EBT) or the incident energy limit (ELIM). The higher the value, the better the protection.
- Box Test Method: EN IEC 61482-1-2:2014, measured in kA. It is expressed in either APC 1 (4 kA) or APC 2 (7 kA). APC 2 is the higher level of protection.



# CE MARKING



EN ISO 11611:2015

## PROTECTIVE CLOTHING

PROTECTION FOR USE IN WELDING AND ALLIED PROCESSES

This standard specifies minimum basic safety requirements and test methods for protective clothing that are designed to protect the wearers body during welding and allied processes. The standard defines design requirements that would prevent hot/molten materials or sparks getting trapped in pleats, hanging and open pockets or similar. Two-piece garment must be worn together to provide the indicated level of protection.

This type of protective clothing is intended to protect the wearer against spatter (small splashes of molten metal), short contact time with flame, radiant heat from an electric arc used for welding and allied processes.

The standard is divided into two classes:

Class 1:

Provides protection for welding techniques with light formation of spatters and drops, such as TIG or MIG (with low current), with lower levels of radiant heat. The material must withstand at least 15 drops of molten metal.

Class 2:

Provides protection for welding techniques with heavy formation of spatters and drops, such as MAG (with CO<sub>2</sub> or mixed gases) or MIG, with higher levels of radiant heat. The material must withstand at least 25 drops of molten metal.



EN ISO 11612:2015

## PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body. Standard is to provide minimum performance requirements for

clothing to protect against heat and flame, which could be worn for a wide range of end uses. Two-piece garment must be worn together to provide the indicated level of protection.

A = Limited flame spread, A1 or A2 (A1 – surface ignition, A2 – edge ignition)  
B = Convective heat, Level B1 – B3 (B3 is the highest)  
C = Radiant heat, Level C1 – C4 (C4 is the highest)  
D = Molten aluminium splash, Level D1 – D3 (D3 is the highest)  
E = Molten iron splash, Level E1 – E3 (E3 is the highest)  
F = Contact heat, Level F1 – F3 (F3 is the highest)

Garments that are designed to protect against the risk of exposure to molten metal splash by meeting the performance requirements designated by code letters D and E, meet design requirements that would prevent hot/molten materials getting trapped in pleats, hanging and open pockets or similar.

EN ISO 14116:2015

## PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD

This standard specifies the performance provide minimum performance requirements for clothing in order to reduce the possibility of the clothing and/or its materials burning when in occasional and brief contact with small flames and thereby, itself constituting a hazard.

The standard is divided into three indexes, where index 3 is the highest.

Garment approved according to index 1 should not be used next to skin and should only be used together with underwear approved according to index 2 or 3.



EN 1149-5:2018

## PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES.

The standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3.

This European standard is not applicable for protection against high voltages.



EN 13758-2:2003+A1:2006

## SOLAR UV PROTECTIVE PROPERTIES

Prolonged exposure of the skin to the sun can produce both short- and long-term skin damage. UVA and UVB radiation can be significantly reduced by proper clothing. The level of protection varies considerably and is dependent on many factors, such as fabric properties and garment design. The protection may be reduced if garment is stretched, wet or sweaty.



EN 13034:2005+A1:2009

## PROTECTIVE CLOTHING

PROTECTION AGAINST LIQUID CHEMICALS

This standard the minimum requirements for limited performance chemical protective clothing. It is intended for use in cases of a potential exposure to a light spray, liquid aerosols or low pressure, accidental low volume splashes. In these cases, a complete liquid permeation barrier is not required, and wearers are able to take timely adequate action when their clothing is contaminated.

Tested chemicals:

- Sulphuric Acid 30%
- Sodium Hydroxide 10%
- o-Xylene
- 1-Butanol

Materials has been subjected to the tests below. Results of each test are specified on garment label:

A = Fabric ability to repel the chemicals (Class 1-3, highest class 3)

B = Chemical ability to penetrate the material (Class 1-3, highest class 3)

C = Abrasion resistance (Level 1-6, highest level 6)

D = Tear resistance (Level 1-6, highest level 6)

E = Tensile strength (Level 1-6, highest level 6)

F = Puncture resistance (Level 1-6, highest level 6)



RIS-3279-TOM

## HIGH VISIBILITY CLOTHING (UNITED KINGDOM ONLY)

Railway industry

This UK Rail Industry high visibility clothing standard specifies requirements for protective clothing that must be worn by staff when on the train lineside or on or near the line. It is designed to make the railway workers easily visible to drivers of approaching trains, allowing enough time to give an early audible warning.

The RIS-3279-TOM:2019 (former GO-RT 3279) standard is based on the European standard EN ISO 20471, and the garments must at minimum meet the requirements of Class 2, based on a classification system from Class 1 to Class 3. While EN 20471 allows use of three different fluorescent background colours: yellow, orange-red and red, RIS-3279-TOM:2019 standard specifies fluorescent orange colour only. Colour requirements are more precise, in order to limit the colour variance to more luminous and more vibrant orange.



# CARING FOR YOUR HELLY TECH® GARMENTS

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Taking care of your Helly Tech® garments are vital to the life of the product. Washing them will remove contaminating substances such as oils, dirt and salt from the surface and restore the surface tension of the fabric, allowing the membrane to perform at its best for years to come.

Unsure of when it's time to wash your garment, here are a few signs to look for:

- If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.
- If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.
- If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

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## HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

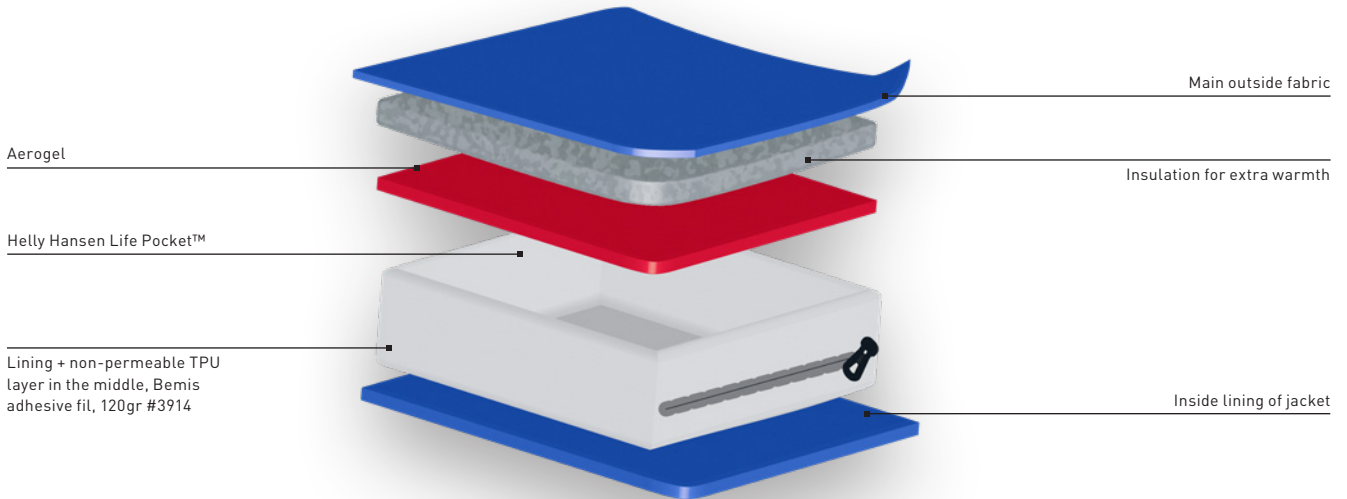
## HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.



# LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.



## WASHING INSTRUCTIONS

<b>WASH</b>	☐
Do not wash	☒
Hand Wash	☒
Machine Washable	☐
Machine Washable, Synthetics cycle	☒
Machine Washable, Gentle/Wool wash	☒
100% Wool, Wool wash	☐
Mixed wool, Wool wash	☐
Wash Cold, 30°C	☒☒☒
Wash warm, 40°C	☒☒☒
Wash hot, 50°C	☒☒☒
Wash hot, 60 °C	☒☒☒
Wash hot, 70°C	☒☒☒
Wash hot, 95°C	☒☒☒
<b>IRON</b>	☐
Iron at any temperature and steam	☐
Iron, low temperature – max 110°C/230°F	☐
Iron, medium temperature – max 150°C/300°F	☐
Iron, high Temperature – max 200°C/390°F	☐
Do not Iron	☒
No steam	☒
<b>DRY</b>	☐
Dry Normal, low heat	☐
Dry Normal, Medium heat	☐
Dry Normal, High heat	☐
Dry Normal, No heat	☐
Do not tumble dry	☒
Tumble Dry, any heat	☐
Tumble Dry, Low permanent press	☐

<b>DRY (CONT.)</b>	☐
Tumble Dry, Medium Permanent press	☐
Tumble Dry, Low delicate	☐
Tumble Dry, any heat and any permanent press	☐
Tumble Dry, Delicate/Gentle	☐
Hang to dry	☐☐
Hang to dry, in the shade	☐☐
Dry Flat	☐☐
Dry flat, in the shade	☐☐
No direct sunlight	☐
Do not wring to dry	☒
<b>DRY CLEAN</b>	○
Dry clean	○
Any solvent	○
Any solvent except tetrachloroethylene	○
Petroleum solvent only	○
Wet Cleaning	○
Short cycle	○
No steam finishing	○
Reduced moisture	○
Low heat	○
Do not dry Clean	☒
Do not wet clean	☒
<b>BLEACH</b>	△
Bleaching Allowed	△
Chlorine bleaching allowed	△
Do not bleach	☒
Do not use Chlorine Bleach	☒



## HH CONNECT™

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HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



## HANGING TOOL POCKETS

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The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.



## EXTENDABLE LEGS

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Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem.

How to extend the bottom hem of your HH Workwear pants:



1  
If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



2  
From the inside of the pant, rip the top thread carefully, as to not tear the garment



3  
Remove the thread completely and pull the hem to reveal the additional material

## 2-WAY STRETCH VS 4-WAY STRETCH

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Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

## 2-WAY MECHANICAL STRETCH

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Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.





## ADAPTED TO WORK

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



**79471**  
HH CONNECT™  
CARPENTER POCKET



**79472**  
HH CONNECT™  
ELECTRICIAN POCKET



**79470**  
HH CONNECT™  
UTILITY POCKET



**79477**  
HH CONNECT™  
FLEX PRO POCKET 1



**79478**  
HH CONNECT™  
FLEX PRO POCKET 2



**79473**  
HH CONNECT™  
ESSENTIAL POCKET 1



**79474**  
HH CONNECT™  
ESSENTIAL POCKET 2



**79475**  
HH CONNECT™  
BELT ATTACHMENT



**79461**  
HH CONNECT™ ERGO  
TOOL BELT



**79465**  
ERGO TOOL BELT  
SUSPENSERS



**79460**  
LIGHT PADDED BELT



# HH CONNECT™

## COMPATIBLE STYLES\*

<p><b>77563</b> MAGNI EVOLUTION CONSTRUCTION PANT</p> 	<p><b>77381</b> BARCODE HH CONNECT™ PANT</p> 	<p><b>71453</b> W LUNA HH CONNECT™ WINTER PANT</p> 
<p><b>77566</b> MAGNI EVOLUTION HH CONNECT™ CARGO SHORTS</p> 	<p><b>77382</b> BARCODE HH CONNECT™ CARGO PANT</p> 	<p><b>71241</b> W LUNA HH CONNECT™ SHELL PANT</p> 
<p><b>71645</b> KENSINGTON HH CONNECT™ WINTER SUIT</p> 	<p><b>77556</b> CHELSEA EVOLUTION BRZ HH CONNECT™ PANT</p> 	<p><b>77597</b> W LUNA 4X HH CONNECT™ PANT</p> 
<p><b>71437</b> KENSINGTON WINTER CONSTRUCTION PANT</p> 	<p><b>77140</b> CHELSEA EVOLUTION CONSTRUCTION VEST</p> 	<p><b>77598</b> W LUNA 4X HH CONNECT™ SHORTS</p> 
<p><b>71436</b> KENSINGTON HH CONNECT™ SHELL PANT</p> 	<p><b>77395</b> OXFORD 4X HH CONNECT™ PANT</p> 	<p><b>77327</b> W ALNA 4X HH CONNECT™ PANT CL 1</p> 
<p><b>77581</b> KENSINGTON HH CONNECT™ SOFTSHELL PANT</p> 	<p><b>77507</b> OXFORD 4X HH CONNECT™ PIRATE PANT</p> 	<p><b>77437</b> ALNA 4X HH CONNECT™ PIRATE PANT</p> 
<p><b>77582</b> KENSINGTON BRZ HH CONNECT™ PANT</p> 	<p><b>77506</b> OXFORD 4X HH CONNECT™ SHORTS</p> 	<p><b>77434</b> ALNA 4X HH CONNECT™ SHORTS</p> 
<p><b>77583</b> KENSINGTON HH CONNECT™ SHORTS</p> 	<p><b>77595</b> W LUNA BRZ HH CONNECT™ PANT</p> 	









# TRADES





## 71362 BIFROST WINTER PARKA



990

**COLORS**  
990 BLACK

**SIZES**  
2XS-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyamide - 270g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation body: 100% Recycled Polyester  
Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester - 200g/m<sup>2</sup>



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.409 m<sup>2</sup>K/W (B), 3, WP; in combination with 71470
- HELLY TECH® PROFESSIONAL
- H2FLOW™ technology
- Cordura® reinforcement fabric
- AMANN threads
- PrimaLoft® BLACK Eco
- YKK® Zipper
- Detachable faux fur
- Side opening with YKK ZIPPER
- Cordura® fabric reinforcement on shoulders and elbows
- Downfeel recycled blowable insulation
- No shoulder seams
- Fully taped construction
- Vertical and horizontal hood adjustment
- Detachable hood
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Helly Tech® Professional
- Dual hand pockets with brushed lining
- Chest pocket with YKK® zipper
- Chest pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Embellishment zipper
- Adjustable waist
- Reflective design details
- RED DOT Award Winner

## 71360 BIFROST WINTER JACKET



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

### FABRIC

Main fabric: 100% Polyester - 210g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 270g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Recycled Polyester  
Secondary Insulation: 80% Recycled Polyester, 20% Polyester



Waterproof/Breathability: 20.000/18.000

- EN 343:2019: 4, 1, X
- EN 342:2017: I<sub>cler</sub> 0.374 m<sup>2</sup>K/W (B), 3, WP; in combination with 71470
- HELLY TECH® PROFESSIONAL
- H2FLOW™ technology
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Cordura fabric reinforcement on shoulders and elbows
- Downfeel recycled blowable insulation
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- Padded collar for extra comfort
- Double front storm flap
- Loop at storm flap for easy use with gloves
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Chest pockets with brushed lining
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Dual hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



## 71470 BIFROST WINTER BIB



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 210g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 270g/m<sup>2</sup>

Lining: 100% Polyester

Insulation: 100% Recycled Polyester

Secondary Insulation: 80% Recycled Polyester, 20% Polyester



Waterproof/Breathability: 20.000/18.000

- EN 343:2019: 4, 1, X
- EN 342:2017: I<sub>cl</sub> 0.374 m<sup>2</sup>/K/W (B), 3, WP; in combination with 71360
- I<sub>cl</sub> 0.379 m<sup>2</sup>/K/W (B), 3, WP; in combination with 71303
- EN 342:2017: I<sub>cl</sub> 0.409 m<sup>2</sup>/K/W (B), 3, WP; in combination with 71362
- HELLY TECH® PROFESSIONAL
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Fully taped construction
- Internal Life Pocket™ for phone
- Hand pockets with YKK® zipper
- Adjustable waist with fastener
- Elastic waist
- Elastic suspenders
- Thigh pocket with fastener closure
- Opening for ruler
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective design details



## 77563 MAGNI EVOLUTION CONSTRUCTION PANT



990

### COLORS

990 BLACK

### SIZES

C42-C68, D84-D124, C146-C156

### FABRIC

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225g/m<sup>2</sup>

2nd Main fabric: 94% Recycled Polyamide & 6% Elastane, 318g/m<sup>2</sup>

Reinforcement: 97% Polyamide & 3% Elastane, 307g/m<sup>2</sup>



HH Connect Compatible

- Cordura® reinforcement fabric
- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Removable & interchangeable hanging pockets
- Bit pocket with YKK® zipper
- Built in padded phone pocket on hanging pocket
- Thigh pocket with YKK® zipper, magnetic closure and built in padded phone pocket
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- WARNING: This product contains magnets which may interfere with medical devices
- bluesign® product
- Recycled Content
- RED DOT Award Winner



## 77564 MAGNI EVOLUTION CARGO PANT



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68, D84-D124, C146-C156

**FABRIC**  
Main fabric: 94% Recycled Polyamide & 6% Elastane, 225g/m<sup>2</sup>  
2nd Main fabric: 94% Recycled Polyamide & 6% Elastane, 318g/m<sup>2</sup>  
Reinforcement: 97% Polyamide & 3% Elastane, 307g/m<sup>2</sup>



- Cordura® reinforcement fabric
- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- WARNING: This product contains magnets which may interfere with medical devices
- bluesign® product
- Recycled Content

## 77566 MAGNI EVOLUTION HH CONNECT™ CARGO SHORTS



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68

**FABRIC**  
Main Fabric: 94% Polyamide (Recycled) , 6% Elastane - 225g/m<sup>2</sup>  
Secondary Fabric: 94% Polyamide (Recycled), 6% Elastane - 318g/m<sup>2</sup>



HH Connect Compatible  
INSEAM LENGTH: 29cm

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket
- Opening for ruler
- Plastic covered metal buttons
- ID card loop
- Tonal logos
- WARNING: This product contains magnets which may interfere with medical devices
- bluesign® product
- Recycled Content

## 71160 MAGNI EVOLUTION SHELL JACKET



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Recycled Polyamide, 183 g  
Reinforcement: 100% Polyamide, 305 g



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 4, 4, X
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™+ with Primaloft AeroGel insulation
- Cordura® reinforcement fabric
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Cordura® fabric reinforcement on shoulders and elbows
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Dual hand pockets with brushed lining
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- Recycled Content





## 74263 MAGNI EVOLUTION JACKET



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225g/m<sup>2</sup>  
Reinforcement: 97% Polyamide & 3% Elastane, 307g/m<sup>2</sup>



- Cordura® reinforcement fabric
- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content

## 79510 MAGNI EVOLUTION CAP



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyamide



- Full crown construction
- One size fits most
- Moisture wicking fabric inside
- Laser cut ventilation holes at back
- Snap back adjuster





## 71645 KENSINGTON HH CONNECT™ WINTER SUIT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**

Main Fabric: 100% Polyester - 215g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Recycled Polyester - 100g/m<sup>2</sup> in body & legs, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000  
HH Connect Compatible  
Suspender Compatible

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.335 m<sup>2</sup>K/W (B), 3, WP
- HELLY TECH® PROFESSIONAL
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- PrimaLoft® BLACK Eco
- HH Connect™ Compatible
- Integrated belt
- Front placket/storm flap
- Fully taped construction
- Detachable hood
- Brushed polyester inside collar
- 2-way YKK® zipper at front
- Napoleon pocket with YKK® zipper
- Internal Life Pocket™ for phone
- Hand pockets with brushed lining
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Elastic waist
- Broad center back belt loop for extra stability and strength
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- ID card loop
- bluesign® product

## 71437 KENSINGTON WINTER CONSTRUCTION PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Reinforcement: 100% Polyamide Cordura® fabric - 210g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Recycled Polyester - 80g/m<sup>2</sup>



Waterproof/Breathability: 20.000/15.000  
HH Connect Compatible

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.323 m<sup>2</sup>K/W (B), 3, WP; in combination with 71340
- EN 342:2017: I<sub>cler</sub> 0.334 m<sup>2</sup>K/W (B), 3, WP; in combination with 71345
- EN 342:2017: I<sub>cler</sub> 0.354 m<sup>2</sup>K/W (B), 3, WP; in combination with 71303
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- PrimaLoft® BLACK Eco
- HH Connect™ Compatible
- Fully taped construction
- Hand pockets with YKK® zipper
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- bluesign® product



## 71436 KENSINGTON HH CONNECT™ SHELL PANT



HELLY TECH®  
PROFESSIONAL

bluesign  
product



YKK



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 100% Polyester - 215g/m<sup>2</sup>  
Reinforcement: 100% Polyamide 210 g/m<sup>2</sup>  
Lining: 100% Polyester



Waterproof/Breathability: 20.000/15.000  
HH Connect Compatible

- EN 343:2019: 3, 4, X
- HELLY TECH® PROFESSIONAL
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Fully taped construction
- Hand pockets with YKK® zipper
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- bluesign® product

## 77581 KENSINGTON HH CONNECT™ SOFTSHELL PANT



YKK



990

### COLORS

990 BLACK

### SIZES

C42-C68, D88-D124, C146-C156

### FABRIC

Main Fabric: 82% Polyamide, 18% Elastane - 240g/m<sup>2</sup>  
Secondary Fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



HH Connect Compatible

- Stretch Cordura® reinforcement fabric
- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- Thigh pocket with YKK® zip closure
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Opening for ruler
- Plastic covered metal buttons
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- Reflective design details

## 77582 KENSINGTON BRZ HH CONNECT™ PANT



YKK



990

### COLORS

990 BLACK

### SIZES

C42-C68, D88-D124

### FABRIC

Shell: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>  
Shell 2: 97% Polyamide, 3% Elastane, 307g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- HH Connect™ Compatible
- Lightweight fabric
- BRZ ventilation opening at side seam
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm and 3cm
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Reflective design details



## 77570 KENSINGTON CONSTRUCTION PANT

YKK



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68, D88-D124

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Knee Pad pockets accessible from the Inside
- Possibility to increase leg length by 5cm and 3cm
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Reflective design details
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability

## 77572 KENSINGTON WORK PANT

YKK



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68, D88-D124

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- Lightweight fabric
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm and 3cm
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Reflective design details

## 77574 KENSINGTON PANT

YKK



990

590

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
C42-C68, D88-D124

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- Lightweight fabric
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Possibility to increase leg length by 5cm and 3cm
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Reflective design details





## 77583 KENSINGTON HH CONNECT™ SHORTS



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68

**FABRIC**  
Shell: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>  
Shell 2: 97% Polyamide, 3% Elastane, 307g/m<sup>2</sup>



INSEAM LENGTH: 29cm  
HH Connect Compatible

- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- HH Connect™ Compatible
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Attachment for HH Connect™ pockets
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- ID card loop
- Reflective design details

## 77578 KENSINGTON CONSTRUCTION SHORTS



990

590

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
C42-C68

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



INSEAM LENGTH: 29cm

- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- ID card loop
- Reflective design details

## 77580 KENSINGTON SHORTS



990

590

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
C42-C68

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>



INSEAM LENGTH: 29cm

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- Lightweight fabric
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Plastic covered metal buttons
- ID card loop
- Reflective design details

## 71345 KENSINGTON WINTER JACKET



991 591

**COLORS**  
591 NAVY, 991 BLACK

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Recycled Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.334 m<sup>2</sup>/KW (B), 3, WP; in combination with 71437
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Internal Life Pocket™ for phone
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product

## 71080 KENSINGTON SHELL JACKET



990 590

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Lining: 100% Polyester



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 4, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Inner chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product

## 73233 KENSINGTON INSULATED JACKET



789 590 299

**COLORS**  
299 DARK ORANGE/BLACK, 590 NAVY, 789 SAND/EBONY, 990 BLACK, 992 BLACK/DARK ORANGE, 999 BLACK/GREY FOG

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polyamide - 55g/m<sup>2</sup>  
Secondary fabric: 80% Polyamide, 20% Elastane - 255g/m<sup>2</sup>  
Lining: 100% Recycled Polyester  
Insulation: 100% Recycled Polyester - 40g/m<sup>2</sup>



999 992 990

- EN 14058:2017: BODY: 1, 2, X, X, JACKET: X, 2, X, X
- AMANN threads
- PrimaLoft® BLACK Eco
- YKK® Zipper
- High collar for comfort
- No shoulder seams
- Softshell fabric in selected areas
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- Recycled Content



## 73232 KENSINGTON LIFALOFT VEST

lifa loft

bluesign  
product

YKK

AMANN



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 75g/m<sup>2</sup>

Secondary fabric: Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

Insulation: 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>



- LIFALOFT™
- YKK® Zipper
- AMANN threads
- High collar for comfort
- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- bluesign® product

## 74230 KENSINGTON HOODED SOFTSHELL JACKET

YKK

AMANN



990

970

590

481

### COLORS

481 CAMO, 590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- High collar for comfort
- No shoulder seams
- Softshell fabric with membrane and DWR
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

## 74231 KENSINGTON SOFTSHELL JACKET

YKK

AMANN



990

970

590

### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- High collar for comfort
- No shoulder seams
- Softshell fabric with membrane and DWR
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

## 72158 KENSINGTON FLEECE JACKET



990

930

590

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 350g/m<sup>2</sup>



- EN 14058:2004: 1
- Polartec®
- YKK® Zipper
- High collar for comfort
- No side seams for extra comfort
- Double layer fabric in collar
- Flatlock seams for extra comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product

## 72250 KENSINGTON KNITTED FLEECE JACKET



789

590

558

### COLORS

558 STONE BLUE, 590 NAVY, 789 SAND / EBONY, 930 MID GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main: 92% Recycled Polyester, 8% Polyester - 315g/m<sup>2</sup>



- EN 14058:2017: 1, X, X, X
- Polartec®
- YKK® Zipper
- High collar for comfort
- YKK® front half zip
- No side seams for extra comfort
- Double layer fabric in collar
- No shoulder seams
- Flatlock seams for extra comfort
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Recycled Content
- bluesign® product



990

930

## 72251 KENSINGTON HALF ZIP KNITTED FLEECE



990

930

590

### COLORS

590 NAVY, 930 MID GREY, 990 BLACK

### SIZES

XS-4XL

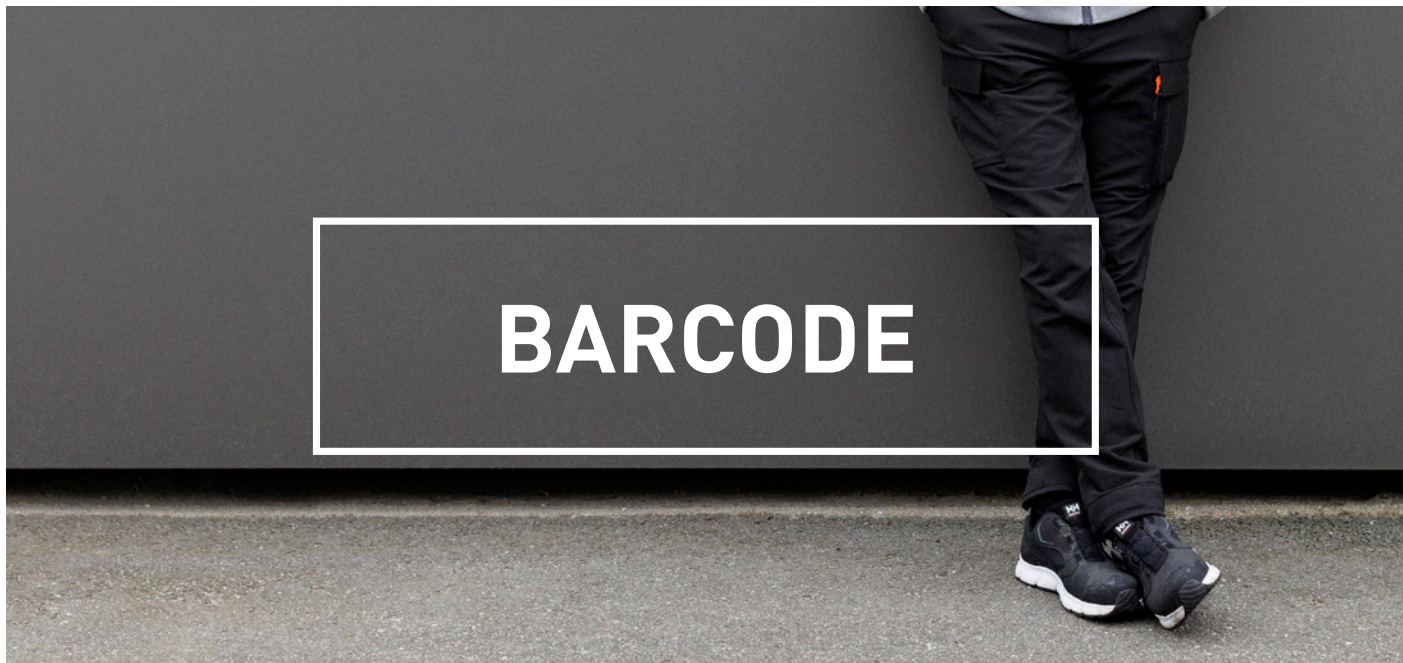
### FABRIC

Main: 92% Recycled Polyester, 8% Polyester - 315g/m<sup>2</sup>



- EN 14058:2017: 1, X, X, X
- Polartec®
- YKK® Zipper
- High collar for comfort
- No side seams for extra comfort
- Double layer fabric in collar
- No shoulder seams
- Flatlock seams for extra comfort
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Recycled Content
- bluesign® product





### 77381 BARCODE HH CONNECT™ PANT



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68, D88-D124, C146-C156

**FABRIC**  
Main Fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- HH Connect™ Compatible
- 4-way stretch fabric
- Back pockets
- Hand pockets
- Internal hanging loop
- Adjustable bottom hem
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket
- Plastic covered metal buttons
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- ID card loop
- Reflective design details
- bluesign® product
- Stretch Cordura® fabric reinforcement on bottom hem

### 77382 BARCODE HH CONNECT™ CARGO PANT



990

**COLORS**  
990 BLACK

**SIZES**  
C42-C68, D88-D124, C146-C156

**FABRIC**  
Main Fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane 307g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Back pockets
- Hand pockets
- Internal hanging loop
- Adjustable bottom hem
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Plastic covered metal buttons
- ID card loop
- Reflective design details
- Stretch Cordura® fabric reinforcement on bottom hem



## 77556 CHELSEA EVOLUTION BRZ HH CONNECT™ PANT



990

**COLORS**  
990 BLACK

**SIZES**  
C44-C74, D88-D124, C146-C156

**FABRIC**  
Main Fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Secondary Fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- HH Connect™ Compatible
- Cordura fabric reinforcement on knees
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77550 CHELSEA EVOLUTION BRZ CONSTRUCTION PANT



991

591

**COLORS**  
591 NAVY, 991 BLACK

**SIZES**  
C44-C74, D88-D124, C146-C156

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- Cordura fabric reinforcement on knees
- Cordura hanging pockets with double lined bottom and nylon webbing for durability
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



## 77552 CHELSEA EVOLUTION BRZ WORK PANT

YKK



991

### COLORS

591 NAVY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>

Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- Cordura fabric reinforcement on knees
- Lightweight fabric
- 4-way stretch fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77554 CHELSEA EVOLUTION BRZ CARGO PANT

YKK



991

591

### COLORS

591 NAVY, 991 BLACK

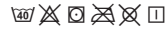
### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>

Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77250 CHELSEA EVOLUTION BRZ JACKET

YKK



991

591

### COLORS

591 NAVY, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>

Secondary main fabric: 80% Polyamide, 20% Elastane - 255g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Softshell fabric in selected areas
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Mesh ventilation for added breathability
- Ventilation opening in back
- Extended back for improved comfort
- ID card loop
- Reflective design details

## 77441 CHELSEA EVOLUTION CONSTRUCTION PANT

YKK



992

590

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop

## 77446 CHELSEA EVOLUTION WORK PANT

YKK



992

590

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop

## 77445 CHELSEA EVOLUTION CARGO PANT

YKK



992

590

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
 Secondary fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Tonal logos



## 77447 CHELSEA EVOLUTION CONSTRUCTION PIRATE PANT

YKK



992

590

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Hand pockets
- Adjustable hem with elastic drawcord
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- ID card loop

## 77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS

YKK



992

### COLORS

992 BLACK

### SIZES

C44-C64

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



INSEAM LENGTH: 31.5cm

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- ID card loop

## 71340 CHELSEA EVOLUTION WINTER JACKET



950

### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Reinforcement: Cordura® fabric - 260g/m<sup>2</sup>  
Lining: 100% polyester  
Insulation: 100% Recycled Polyester - 133g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub> 0,323 m<sup>2</sup>/K/W [B], 3, WP, in combination with 71437
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- YKK® Zipper
- Cordura® reinforcement fabric
- PrimaLoft® BLACK Eco
- Cordura fabric reinforcement on shoulders
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- Embellishment zipper
- ID card loop

## 71140 CHELSEA EVOLUTION SHELL JACKET



HELLY TECH®  
PROFESSIONAL

YKK®



950

### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 265g/m<sup>2</sup>  
Reinforcement: Cordura® fabric - 288g/m<sup>2</sup>



Waterproof/Breathability: 20.000/10.000

- EN 343:2019: 4, 4, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- Cordura® reinforcement fabric
- Cordura fabric reinforcement on shoulders
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID card loop

## 74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

YKK®



AMANN  
threads



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>  
Secondary fabric: 93% Polyamide, 7% Elastane - 310 g.



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- Softshell fabric with membrane and DWR
- No shoulder seams
- 4-way stretch fabric at upper back for max comfort
- Cordura® fabric reinforcement on shoulders
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID card loop

## 77140 CHELSEA EVOLUTION CONSTRUCTION VEST



YKK®

AMANN  
threads



990

### COLORS

990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 79% Cotton, 21% Polyester - 315g/m<sup>2</sup>  
Secondary fabric: 93% Polyamide, 7% Elastane - 317g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



HH Connect Compatible

- AMANN threads
- Cordura® reinforcement fabric
- YKK® Zipper
- HH Connect™ Compatible
- Opening for safety harness
- Mobile phone pocket with YKK® zipper
- Removable belt
- 4-way stretch fabric
- YKK® front zipper
- Expandable front for improved movement
- External pocket on right side with fastener closure
- Adjustable shoulders, can adjust width of shoulders
- Mesh ventilation for added breathability
- Broad center back belt loop for extra stability and strength
- Bit pocket with YKK® zipper
- Removable & interchangeable hanging pockets
- Plastic covered metal buttons
- External pocket on left side with YKK® zipper
- ID card loop
- Multiple pockets
- Reflective design details
- Possibility to use over winter jackets



## 72146 CHELSEA EVOLUTION STRETCH MIDLAYER

YKK



990

**COLORS**  
990 BLACK

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 94% Polyester, 6% Spandex - 280g/m<sup>2</sup>



- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord

## 79197 CHELSEA EVOLUTION ZIP HOODIE

YKK



990

930

**COLORS**  
930 GREY MELANGE, 990 BLACK

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>  
Mesh lining: 100% Polyester - 250g/m<sup>2</sup>  
Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350g/m<sup>2</sup>



- 3D mesh fabric construction
- Adjustable hood with drawcord
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord

## 79198 CHELSEA EVOLUTION T-SHIRT



990

930

**COLORS**  
930 GREY MELANGE, 990 BLACK

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 57% Cotton, 38% Polyester, 5% Elastane - 160g/m<sup>2</sup>



- Rib-knit around collar for improved comfort



## 77395 OXFORD 4X HH CONNECT™ PANT



989



599



474



999



990

### COLORS

474 SPRUCE/DARKEST SPRUCE, 599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

### SIZES

C44-C68, D88-D124, C146-C156  
990 Black: C70, C72, C74

### FABRIC

Main Fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary Fabric: 79% Cotton, 18% Polyester, 3% Elastolefin - 265g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77507 OXFORD 4X HH CONNECT™ PIRATE PANT



990

### COLORS

990 BLACK

### SIZES

C44-C74  
990 Black: C70, C72, C74

### FABRIC

Main Fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary Fabric: 79% Cotton, 18% Polyester, 3% Elastolefin - 265g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- ID card loop
- Reflective design details



**77506 OXFORD 4X HH CONNECT™ SHORTS**



990

**COLORS**

990 BLACK

**SIZES**

C44-C68 / 990 Black: C70, C72, C74  
990 Black: C70, C72, C74

**FABRIC**

Main Fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary Fabric: 79% Cotton, 18% Polyester, 3% Elastolefin - 265g/m<sup>2</sup>



HH Connect Compatible  
INSEAM LENGTH: 29cm

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- ID card loop
- Tonal logos

**77405 OXFORD 4X CONSTRUCTION PANT**



990

989

599

**COLORS**

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK

**SIZES**

C44-C68, D88-D124, C146-C156  
990 Black: C70, C72, C74

**FABRIC**

Main fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

**77408 OXFORD 4X CARGO PANT**



989

599

474



999

990

**COLORS**

474 SPRUCE/DARKEST SPRUCE, 599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

**SIZES**

C44-C68, D88-D124, C146-C156  
990 Black: C70, C72, C74

**FABRIC**

Main fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details

## 77508 OXFORD 4X CARGO SHORTS

YKK



990 989 599 474

### COLORS

474 SPRUCE/DARKESTSPRUCE, 599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK

### SIZES

C44-C68

### FABRIC

Main Fabric: 94% Polyamide, 6% Elastane 260g/m<sup>2</sup>  
Secondary Fabric: 79% Cotton, 18% Polyester, 3% Elastolefin 245g/m<sup>2</sup>



INSEAM LENGTH: 29cm

- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- ID card loop
- Reflective design details

## 77461 OXFORD CONSTRUCTION PANT

YKK



990

### COLORS

990 BLACK

### SIZES

C44-C68, D88-D124  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos

## 77462 OXFORD WORK PANT

YKK



990

### COLORS

990 BLACK

### SIZES

C44-C68, D88-D124  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



## 77460 OXFORD PANT

YKK



990

### COLORS

990 BLACK

### SIZES

C44-C68, D88-D124  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Tonal logos

## 77562 OXFORD BIB

YKK



990

### COLORS

990 BLACK

### SIZES

C44-C68, D88-D124  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>. Third fabric: 93% polyamide, 7% elastane - 310g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>.



- YKK® Zipper
- AMANN threads
- 2-way stretch fabric
- 4-way softshell stretch fabric in side panels
- Chest pocket with fastener closure
- Hand pockets
- Elastic waist
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos

## 77465 OXFORD PIRATE PANT

YKK



590

### COLORS

590 NAVY

### SIZES

C44-C68  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Reinforcement fabric on knees
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pockets with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- ID card loop
- Tonal logos

## 73290 OXFORD WINTER JACKET



990 595 590 474

### COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>  
 Secondary Main fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
 Insulation: 100% Recycled Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves



- EN 342:2017: 1<sub>cler</sub> 0.316 m<sup>2</sup>K/W (B), 2; in combination with 71437
- HELLY TECH® PERFORMANCE
- AMANN threads
- PrimaLoft® BLACK Eco
- Critically taped
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details

## 71290 OXFORD SHELL JACKET



990 590 558 476

### COLORS

476 SPRUCE, 558 STONE BLUE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>



Waterproof/Breathability: 10.000/10.000

- EN 343:2019: 3, 4, X
- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads
- Fully taped construction
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details

## 71191 OXFORD SHELL CARGO BIB



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 100% Polyester - 255g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>  
 Lining: 100% Polyester



Waterproof/Breathability: 10.000/10.000

- EN 343:2019: 3, 4, X
- HELLY TECH® PERFORMANCE
- AMANN threads
- Cordura® reinforcement fabric
- YKK® Zipper
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details



## 71190 OXFORD SHELL CARGO PANT



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 100% Polyester - 255g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

Lining: 100% Polyester



Waterproof/Breathability: 10.000/10.000

Suspender Compatible

- EN 343:2019: 3, 4, X
- HELLY TECH® PERFORMANCE
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- YKK® Zipper
- Internal hanging loop
- Fully taped construction
- Adjustable bottom hem
- Broad center back belt loop for extra stability and strength
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement on knees
- Reflective design details
- ID card loop

## 74291 OXFORD WINTER SOFTSHELL JACKET



595



590



474



999

990

### COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

### FABRIC

Main Fabric: 94% Polyester, 6% Elastane - 457g/m<sup>2</sup>

Secondary Fabric: 100% Polyester - 558g/m<sup>2</sup>



Water Repellent/Breathability: 8.000/5.000

- EN 14058:2017: 2, 3, X, X
- YKK® Zipper
- AMANN threads
- Pile fleece lining
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details

## 74290 OXFORD HOODED SOFTSHELL JACKET



595



590



474



999

990

### COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyamide - 385 g/m

Secondary main fabric: 100% Polyester - 325g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective design details

## 72026 OXFORD FLEECE JACKET



990

970

590

### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>



- EN 14058:2017: 1, 1, X, X
- Polartec®
- YKK® Zipper
- AMANN threads
- Flatlock seams for extra comfort
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Recycled Content

## 72097 OXFORD LIGHT FLEECE JACKET



990

970

590

### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 159g/m<sup>2</sup>



- EN 14058:2017: 1, 1, X, X
- Polartec®
- YKK® Zipper
- AMANN threads
- Flatlock seams for extra comfort
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Recycled Content
- bluesign® product





# MANCHESTER

## 71342 MANCHESTER 2.0 WINTER JACKET



590 990

**COLORS**  
990 BLACK, 590 NAVY

**SIZES**  
XS-5XL

**FABRIC**  
Main Fabric: 100% Polyester - 141g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Polyester - 100g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 5.000/5.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub>, 0.317 m<sup>2</sup>/K/W (B), 3, WP; in combination with 71463
- HELLY TECH® PROTECTION
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product

## 71343 W MANCHESTER 2.0 WINTER JACKET



590 990

**COLORS**  
990 BLACK, 590 NAVY

**SIZES**  
XS-3XL

**FABRIC**  
Main Fabric: 100% Polyester - 141g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Polyester - 100g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 5.000/5.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub>, 0.317 m<sup>2</sup>/K/W (B), 3, WP; in combination with 71464
- HELLY TECH® PROTECTION
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



## 71463 MANCHESTER 2.0 WINTER PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-5XL

**FABRIC**  
Main Fabric: 100% Polyester - 141g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Polyester - 60g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Suspender Compatible

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.317 m<sup>2</sup>K/W (B), 3, WP; in combination with 71342
- HELLY TECH® PROTECTION
- AMANN threads
- YKK® Zipper
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product

## 71464 W MANCHESTER 2.0 WINTER PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
Main Fabric: 100% Polyester - 141g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Polyester - 60g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Suspender Compatible

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.317 m<sup>2</sup>K/W (B), 3, WP; in combination with 71343
- HELLY TECH® PROTECTION
- AMANN threads
- YKK® Zipper
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product

## 71261 MANCHESTER 2.0 SHELL JACKET



558

476

222

**COLORS**  
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY,  
910 GREY FOG, 990 BLACK

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100% Polyester - 152g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Zip-in Compatible: 72095, 72096, 74086

- EN 343:2019: 3, 4, X
- HELLY TECH® PROTECTION
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic Cuff
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details



990

910

590



## 71262 W MANCHESTER 2.0 SHELL JACKET



558

476

222



990

910

590

### COLORS

222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 152g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Zip-in Compatible: 72093, 72094, 74242

- EN 343:2019: 3, 4, X
- HELLY TECH® PROTECTION
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic Cuff
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product

## 71461 MANCHESTER 2.0 SHELL PANT



990

### COLORS

990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester - 152g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Suspender Compatible

- EN 343:2019: 3, 4, X
- HELLY TECH® PROTECTION
- Elastic bottom hem
- Adjustable waist
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Reflective design details
- bluesign® product

## 71462 W MANCHESTER 2.0 SHELL PANT



990

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 152g/m<sup>2</sup>



Waterproof/Breathability: 5.000/5.000  
Suspender Compatible

- EN 343:2019: 3, 4, X
- HELLY TECH® PROTECTION
- Elastic bottom hem
- Adjustable waist
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Reflective design details
- bluesign® product



## 74085 MANCHESTER 2.0 SOFTSHELL JACKET



919 590 229



990 950

### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- bluesign® product

## 74241 W MANCHESTER 2.0 SOFTSHELL JACKET



919 590 229



990 950

### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- YKK® Zipper
- AMANN threads
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective design details
- bluesign® product

## 74086 MANCHESTER 2.0 ZIP IN SOFTSHELL VEST



910 590 220



990 950

### COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000  
Zip-in Compatible: 71261, 71185

- YKK® Zipper
- AMANN threads
- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- bluesign® product



## 74242 W MANCHESTER 2.0 ZIP IN SOFTSHELL VEST



910



590



220

### COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

Zip-in Compatible: 71262

- YKK® Zipper
- AMANN threads
- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- bluesign® product



990



950

## 72096 MANCHESTER 2.0 ZIP IN FLEECE JACKET



990



590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Recycled Polyester - 320g/m<sup>2</sup>



Zip-in Compatible: 71261, 71185

- EN 14058:2017: 1, X, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71261
- YKK® Zipper
- AMANN threads
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Recycled Content

## 72094 W MANCHESTER 2.0 ZIP IN FLEECE JACKET



990



590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Recycled Polyester - 320g/m<sup>2</sup>



Zip-in Compatible: 71262

- EN 14058:2017: 1, X, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71262
- YKK® Zipper
- AMANN threads
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Recycled Content



## 72095 MANCHESTER 2.0 ZIP IN FLEECE VEST



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Recycled Polyester - 320g/m<sup>2</sup>



Zip-in Compatible: 71261, 71185

- EN 14058:2017: 1, X, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71261
- YKK@ Zipper
- AMANN threads
- Brushed fleece inside collar
- YKK@ front zipper with chin protector
- Hand pockets with YKK@ zipper
- Extended back for improved comfort
- Recycled Content

## 72093 W MANCHESTER 2.0 ZIP IN FLEECE VEST



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Recycled Polyester - 320g/m<sup>2</sup>



Zip-in Compatible: 71262

- EN 14058:2017: 1, X, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71262
- YKK@ Zipper
- AMANN threads
- Brushed fleece inside collar
- YKK@ front zipper with chin protector
- Hand pockets with YKK@ zipper
- Extended back for improved comfort
- Recycled Content



## 77521 MANCHESTER CONSTRUCTION PANT



990

### COLORS

990 BLACK

### SIZES

C44-C68, D88-D124, C146-C156  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK@ Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



## 77523 MANCHESTER WORK PANT

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C68, D88-D124, C146-C156

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77529 W MANCHESTER WORK PANT

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

C34-C50

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



## 77525 MANCHESTER PANT

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C68, D88-D124, C146-C156  
990 Black: C70, C72, C74

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Opening for ruler
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

## 77531 W MANCHESTER PANT

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

C34-C50

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



## 77541 MANCHESTER CONSTRUCTION SHORTS

YKK



990

### COLORS

990 BLACK

### SIZES

C44-C68

990 Black: C70, C72, C74

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



INSEAM LENGTH: 30cm

- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- ID card loop
- Reflective design details

## 77543 MANCHESTER SHORTS

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C68

990 Black: C70, C72, C74

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



INSEAM LENGTH: 30cm

- YKK® Zipper
- AMANN threads
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- ID card loop
- Reflective design details





## 70127 MANCHESTER RAIN JACKET

HELLY TECH® PROTECTION YKK®



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polyester - 108g/m<sup>2</sup>  
Lining: 100% Polyester



- HELLY TECH® PROTECTION
- YKK® Zipper
- Fully taped construction
- Hand pockets
- Ventilation opening in back

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## 70427 MANCHESTER RAIN PANT

HELLY TECH® PROTECTION YKK®



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polyester - 108g/m<sup>2</sup>  
Lining: 100% Polyester



- HELLY TECH® PROTECTION
- YKK® Zipper
- Elastic waist
- Adjustable bottom leg with fastener
- Fully taped construction



## 71453 W LUNA HH CONNECT™ WINTER PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**

Main Fabric: 100% Polyester 215 g/m<sup>2</sup>  
Reinforcement: 100% Polyamide 210g/m<sup>2</sup>  
Lining: 100% Polyester  
Insulation: 100% Polyester (Recycled) 80g/m<sup>2</sup>



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.323 m<sup>2</sup>K/W (B), 3, WP; in combination with 71304
- HELLY TECH® PROFESSIONAL
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- PrimaLoft® BLACK Eco
- HH Connect™ Compatible
- Fully taped construction
- Hand pockets with YKK® zipper
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- bluesign® product

## 77595 W LUNA BRZ HH CONNECT™ PANT



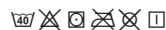
990

**COLORS**  
990 BLACK

**SIZES**  
C34-C50

**FABRIC**

Main Fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Secondary Fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



HH Connect Compatible

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- HH Connect™ Compatible
- Cordura fabric reinforcement on knees
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



71241 W LUNA HH CONNECT™ SHELL PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
Shell: 100% Polyester, 215g/m<sup>2</sup>  
Shell 2: 100% Polyamide, 210g/m<sup>2</sup>  
Lining: 100% Polyester



Waterproof/Breathability:: 20.000/15.000

- EN 343:2019 - RAIN
- HELLY TECH® PROFESSIONAL
- AMANN threads
- Cordura® reinforcement fabric
- YKK® Zipper
- HH Connect™ Compatible
- Fully taped construction
- Hand pockets with YKK® zipper
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- bluesign® product



77590 W LUNA BRZ CONSTRUCTION PANT

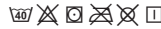


991

**COLORS**  
991 BLACK

**SIZES**  
C34-C50

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- External pocket on left side with YKK® zipper
- ID card loop
- Reflective design details



77593 W LUNA BRZ CARGO PANT



991

591

**COLORS**  
591 NAVY, 991 BLACK

**SIZES**  
C34-C50

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



**77597 W LUNA 4X HH CONNECT™ PANT**



990

**COLORS**  
990 BLACK

**SIZES**  
C34-C50  
990 Black: C52, C54

**FABRIC**  
Shell: 94% Polyamide, 6% Elastane, 260g/m<sup>2</sup>  
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin, 265g/m<sup>2</sup>  
Shell 3 100% Polyamide, 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details

**77588 W LUNA 4X CARGO PANT**



990

**COLORS**  
990 BLACK

**SIZES**  
C34-C50  
990 Black: C52, C54

**FABRIC**  
Main fabric: 94% Polyamide, 6% Elastane - 260g/m<sup>2</sup>  
Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details

**77598 W LUNA 4X HH CONNECT™ SHORTS**



990

**COLORS**  
990 BLACK

**SIZES**  
C34-C50  
990 Black: C52, C54

**FABRIC**  
Shell: 94% Polyamide, 6% Elastane, 260g/m<sup>2</sup>  
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin, 265g/m<sup>2</sup>



INSEAM LENGTH: 28cm

- YKK® Zipper
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- ID card loop
- Tonal logos



## 71304 W LUNA WINTER JACKET



HELLY TECH®  
PROFESSIONAL

bluesign  
product

YKK®

LIFE  
POCKET™



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 100% Recycled Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub> 0,323 m<sup>2</sup>K/W (B), 3, WP; in combination with 71453
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



## 71240 W LUNA SHELL JACKET



HELLY TECH®  
PROFESSIONAL

YKK®



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyester



Waterproof/Breathability: 20.000/15.000

- EN 343:2019: 3, 4, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details



## 74240 W LUNA SOFTSHELL JACKET

YKK®

AMANN  
threads



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>



Water Repellent/Breathability: 5.000/5.000

- AMANN threads
- YKK® Zipper
- High collar for comfort
- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



## 72400 W LUNA FLEECE JACKET



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>



- EN 14058:2017: 1, 1, X, X
- YKK® Zipper
- AMANN threads
- Polartec® fleece
- No side seams for extra comfort
- Double layer fabric in collar
- Flatlock seams for extra comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Recycled Content
- bluesign® product



## 72380 TECH MIDLAYER



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Shell: 100% Polyester (Recycled) - 260g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Elastic Cuff
- bluesign® product
- Recycled Content

## 72381 W TECH MIDLAYER



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Shell: 100% Polyester (Recycled) - 260g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- YKK® front zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Elastic Cuff
- Recycled Content
- bluesign® product



## 79248 TECH POLO



901

591

558

450

### COLORS

450 DARKEST SPRUCE, 558 STONE BLUE, 591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyamide - 190g/m<sup>2</sup>



- EN 13758-1:2001+A1:2006
- Buttoned front placket
- Slit split
- Extra button included
- bluesign® product



991

951

931

## 79329 TECH LONGSLEEVE



991

591

### COLORS

591 NAVY, 991 BLACK

### SIZES

XS-4XL

### FABRIC

100% Polyamide - 190g/m<sup>2</sup>



- EN 13758-2:2003+A1:2006
- bluesign® product



## 79249 TECH T-SHIRT

bluesign  
powered by



901 591 558 450



991 951 931

### COLORS

450 DARKEST SPRUCE, 558 STONE BLUE, 591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyamide - 190g/m<sup>2</sup>



- EN 13758-1:2001+A1:2006
- bluesign® product

## 79345 EVO ZIP HOODIE

YKK

AMANN  
threads



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Shell: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Rib-knit around collar for improved comfort
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo

## 79346 EVO HOODIE

YKK

AMANN  
threads



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Shell: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Rib-knit around collar for improved comfort
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo

## 79344 EVO ZIP SWEATSHIRT

YKK



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Shell: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Rib-knit around collar for improved comfort
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo

## 79343 EVO SWEATSHIRT



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Shell: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m<sup>2</sup>



- AMANN threads
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo

## 79242 EVO LONGSLEEVE



991

932

### COLORS

932 GREY MELANGE, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m<sup>2</sup>



- Rib-knit at center front for improved comfort
- Raised Workwear logo
- AMANN threads - German quality

## 79241 EVO POLO



991

932

### COLORS

932 GREY MELANGE, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane, 220g/m<sup>2</sup>



- AMANN threads
- Buttoned front placket
- Slit split
- Extra button included
- Raised Workwear logo

## 79246 EVO T-SHIRT



991

932

### COLORS

932 GREY MELANGE, 991 BLACK

### SIZES

XS-4XL

### FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m<sup>2</sup>



- Raised Workwear logo
- AMANN threads - German quality

## 79328 CLASSIC ZIP HOODIE



910

590

558

220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets
- Rib-knit at bottom sleeve and hem



990

970

930



## 79323 W CLASSIC ZIP HOODIE

YKK



910

900

590

558

### COLORS

558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets
- Rib-knit at bottom sleeve and hem



990

970

930

## 79327 CLASSIC HOODIE



910

590

558

220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990

970

930

## 79322 W CLASSIC HOODIE



900

590

558

220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990

970

930

## 79326 CLASSIC ZIP SWEATSHIRT

YKK



910 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- YKK® Zipper
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets
- Rib-knit at bottom sleeve and hem



990 970 930

## 79321 W CLASSIC ZIP SWEATSHIRT

YKK



910 900 590 558

### COLORS

558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- YKK® Zipper
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets
- Rib-knit at bottom sleeve and hem



990 970 930

## 79325 CLASSIC HALF ZIP SWEATSHIRT

YKK



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



- YKK® Zipper
- Double layer fabric in collar
- YKK® 1/2 zip with chin protector
- Rib-knit at bottom sleeve and hem



990 970 930

## 79324 CLASSIC SWEATSHIRT



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem

### SIZES

XS-5XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



990 970 930

## 79320 W CLASSIC SWEATSHIRT



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem

### SIZES

XS-3XL

### FABRIC

Main Fabric: 54% Cotton, 46% Polyester - 280g/m<sup>2</sup>



990 970 930

## 79169 CLASSIC LONGSLEEVE



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Rib-knit around collar for improved comfort
- Side seams

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Cotton, 150g/m<sup>2</sup>



990 970 930



## 79159 W CLASSIC LONGSLEEVE



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Rib-knit around collar for improved comfort
- Side seams

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>



990 970 930

## 79167 CLASSIC POLO



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Buttoned front placket
- Side seams
- Extra button included

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Cotton, 190g/m<sup>2</sup>



990 970 930 910

## 79168 W CLASSIC POLO



900 590 558 220

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

- Buttoned front placket
- Side seams
- Extra button included

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Cotton - 190g/m<sup>2</sup>



990 970 930 910

## 79161 CLASSIC T-SHIRT



900 590 558 220



990 970 930 910

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Cotton, 150g/m<sup>2</sup>



- Rib-knit around collar for improved comfort
- Side seams

## 79163 W CLASSIC T-SHIRT



900 590 558 220



990 970 930 910

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 930 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>



- Rib-knit around collar for improved comfort
- Side seams

## 79330 ESSENTIAL 1/4 ZIP HOODIE



990

### COLORS

990 BLACK

### SIZES

XS-5XL

### FABRIC

Main Fabric: 100% Cotton - 300g/m<sup>2</sup>



- YKK® front half zip
- Adjustable hood with drawcord
- Hand pockets
- Rib-knit at bottom sleeve and hem

**79331** ESSENTIAL SWEATPANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-5XL

**FABRIC**  
Main Fabric: 100% Cotton - 300g/m<sup>2</sup>



- Hand pockets
- Rib-knit bottom hem
- Adjustable waist
- Elastic waist



A man in a high-visibility work suit is kneeling on an airfield. He is wearing a bright yellow-green jacket and black pants with reflective stripes. He is looking upwards and to the right with a focused expression. The background shows the wing of an airplane. A white rectangular box is overlaid on the center of the image, containing the text "HI VIS".

HI VIS





ICU

## 77500 ICU BRZ CONSTRUCTION PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124, C146-C156

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>

Secondary main fabric: 92% Polyamide, 8% Elastane - 240g/m<sup>2</sup>

Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- 3M materials
- AMANN threads
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- BRZ ventilation opening at side seam
- Laser cut ventilation holes at back
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Bit pocket with YKK® zipper
- Built in mobile pocket on hanging pocket
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- ID card loop
- bluesign® product

## 77499 ICU BRZ CONSTRUCTION PANT CLASS 2



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124, C146-C156

### FABRIC

Main fabric: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>

Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- 3M materials
- AMANN threads
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- BRZ ventilation opening at side seam
- Laser cut ventilation holes at back
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Bit pocket with YKK® zipper
- Built in mobile pocket on hanging pocket
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- ID card loop
- bluesign® product

## 77501 ICU BRZ CARGO PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124, C146-C156

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
 Secondary main fabric: 92% Polyamide, 8% Elastane - 240g/m<sup>2</sup>  
 Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- 3M materials
- AMANN threads
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- BRZ ventilation opening at side seam
- Laser cut ventilation holes at back
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Possibility to increase leg length by 5cm
- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- ID card loop

## 77502 ICU BRZ CONSTRUCTION PIRATE PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
 Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- 3M materials
- AMANN threads
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- BRZ ventilation opening at side seam
- Laser cut ventilation holes at back
- Adjustable bottom hem
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Bit pocket with YKK® zipper
- Built in mobile pocket on hanging pocket
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop

## 77203 ICU BRZ JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
 Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- 3M materials
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Laser cut ventilation holes at back
- Mesh ventilation for added breathability
- Ventilation opening in back
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- RED DOT Award Winner



## 77471 ICU CONSTRUCTION PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D92-D124

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>  
Hi vis: 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- 3M materials
- AMANN threads
- Cordura® reinforcement fabric
- Thigh pocket with YKK® zip closure
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77472 ICU CONSTRUCTION PANT CLASS 2



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 94% Polyester, 6% Elastane - 325g/m<sup>2</sup>  
Secondary fabric: 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- 3M materials
- AMANN threads
- Cordura® reinforcement fabric
- Thigh pocket with YKK® zip closure
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77503 ICU CONSTRUCTION SHORTS



369

269

### COLORS

269 ORANGE/ EBONY, 369 YELLOW/ EBONY

### SIZES

C44-C68

### FABRIC

Main fabric: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>



INSEAM LENGTH: 29cm

- EN ISO 20471:2013: 1
- YKK® Zipper
- 3M materials
- AMANN threads
- Stretch Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Bit pocket with YKK® zipper
- Built in mobile pocket on hanging pocket
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Ruler pocket
- Plastic covered metal buttons
- ID card loop

## 71372 ICU WINTER JACKET



369 269

**COLORS**  
269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & 100g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 3: Sizes L->
- EN ISO 20471:2013: 2: Sizes S-M
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub> 0.345 m<sup>2</sup>K/W (B), 3, WP; in combination with 71491, 71490
- HELLY TECH® PROFESSIONAL
- H2FLOW™ technology
- PrimaLoft® Aerogel Pocket
- YKK® Zipper
- AMANN threads
- PrimaLoft® BLACK Eco
- 3M materials
- Fully taped construction
- Vertical and horizontal hood adjustment
- Detachable hood
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Inner chest pocket with YKK® zipper
- Inside stash pockets
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Embellishment zipper
- ID card loop

## 71172 ICU SHELL JACKET



369 269

**COLORS**  
269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester - 265g/m<sup>2</sup>



Waterproof/Breathability: 20.000/10.000

- EN ISO 20471:2013: 3: Sizes L ->
- EN ISO 20471:2013: 2: Sizes S-M
- EN 343:2019: 4, 4, X
- RIS-3279-TOM:2019: Orange only
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- 3M materials
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 74272 ICU SOFTSHELL JACKET



369 269

**COLORS**  
269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester - 325g/m<sup>2</sup>



Water Repellent/Breathability: 10.000/10.000

- EN ISO 20471:2013: 3 (w/o sleeves 2): Sizes L->
- EN ISO 20471:2013: 2 (w/o sleeves 1): Sizes S-M
- YKK® Zipper
- AMANN threads
- 3M materials
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Detachable sleeves with YKK® zippers
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 79273 ICU ZIP HOODIE



369

269

### COLORS

269 ORANGE/ EBONY, 369 YELLOW / EBONY

### SIZES

XS-4XL

### FABRIC

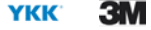
Hi Vis: 100% Polyester - 300g/m<sup>2</sup>

Contrast: 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- 3M materials
- YKK® Zipper
- Adjustable hood with elastic drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID card loop

## 79274 ICU ZIP SWEATSHIRT



369

269

### COLORS

269 ORANGE/ EBONY, 369 YELLOW/ EBONY

### SIZES

XS-4XL

### FABRIC

Hi Vis: 100% Polyester - 300g/m<sup>2</sup>

Contrast: 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- 3M materials
- YKK® Zipper
- Rib-knit around collar for improved comfort
- YKK® front zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID card loop

## 79272 ICU SWEATSHIRT



369

269

### COLORS

269 ORANGE/ EBONY, 369 YELLOW / EBONY

### SIZES

XS-4XL

### FABRIC

Hi Vis: 100% Polyester - 300g/m<sup>2</sup>

Contrast: 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- 3M materials
- Rib-knit around collar for improved comfort
- Rib-knit sleeve cuffs
- ID card loop



## 79271 ICU T-SHIRT

EN ISO 20471

lifa 3M



369

269

### COLORS

269 ORANGE/ EBONY, 369 YELLOW / EBONY

### SIZES

XS-4XL

### FABRIC

Hi Vis: 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

Contrast: 57% Cotton, 38% Polyester, 5% Elastane - 160g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- LIFA®
- 3M materials
- Flatlock seams for extra comfort



## 77230 ALNA 4X TECH JACKET

EN ISO 20471

RIS-3279-TOM

YKK

AMANN



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>

Shell 2: 94% Polyester, 6% Elastane - 290g/m<sup>2</sup>

Lining: 100% Polyester

Lining 2: 100% Polyamide



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- AMANN threads
- No shoulder seams
- 4-way stretch fabric
- Softshell fabric in selected areas
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 74030 ALNA 4X TECH VEST



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Shell: 92% Polyester, 8% Elastane, 240g/m<sup>2</sup>  
Shell 2: 94% Polyester, 6% Elastane, 290g/m<sup>2</sup>  
Lining 2: 100% Polyamide



Zip-in Compatible: 71185

- EN ISO 20471:2013: 1
- YKK® Zipper
- AMANN threads
- 4-way stretch fabric
- No shoulder seams
- Softshell fabric in selected areas
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Pen pocket
- Hand pockets with YKK® zipper
- Back pocket with YKK® zipper
- Extended back for improved comfort
- ID card loop

## 77427 ALNA 4X CONSTRUCTION PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Shell 2 : 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Shell 3: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign® product

## 77428 ALNA 4X CONSTRUCTION PANT CLASS 2



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Shell 2 : 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Shell 3: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign® product

## 77429 ALNA 4X WORK PANT CLASS 1



### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Shell 2 : 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Shell 3: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign® product

## 77430 ALNA 4X WORK PANT CLASS 2



### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Shell 2 : 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Shell 3: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign® product

## 77433 ALNA 4X CARGO PANT CLASS 1



### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
Shell 2 : 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
Shell 3: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- AMANN threads
- YKK® Zipper
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- bluesign® product



## 77327 W ALNA 4X HH CONNECT™ PANT CLASS 1

EN ISO 20471



YKK



369

### COLORS

369 YELLOW/EBONY

### SIZES

C34-C48

### FABRIC

Shell: 92% Polyester, 8% Elastane, 240g/m<sup>2</sup>  
 Shell 2: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>  
 Shell 3: 100% Polyamide, 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign® product

## 77437 ALNA 4X HH CONNECT™ PIRATE PANT

EN ISO 20471



YKK



369

### COLORS

369 YELLOW/EBONY

### SIZES

C44-C68

### FABRIC

Shell: 92% Polyester, 8% Elastane, 240g/m<sup>2</sup>  
 Shell 2: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>  
 Shell 3: 100% Polyamide, 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- HH Connect™ Compatible
- Adjustable bottom leg
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Knee Pad pockets accessible from the inside
- ID card loop
- bluesign® product

## 77549 ALNA 4X WORK BIB CLASS 2

EN ISO 20471



YKK



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Shell: 92% Polyester, 8% Elastane - 240g/m<sup>2</sup>  
 Shell 2: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>  
 Shell 3: 75% Polyester, 25% Cotton - 245g/m<sup>2</sup>  
 Shell 4: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- Back pocket with fastener closure
- 4-way stretch fabric
- Chest pocket with fastener closure
- Adjustable waist
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Knee Pad pockets accessible from the outside
- Possibility to increase leg length by 5cm
- ID card loop

## 77434 ALNA 4X HH CONNECT™ SHORTS



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74

### FABRIC

Shell: 92% Polyester, 8% Elastane, 240g/m<sup>2</sup>  
Shell 2: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>



INSEAM LENGTH: 30.5cm

- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- HH Connect™ Compatible
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- ID card loop
- bluesign® product

## 71392 ALNA 2.0 WINTER JACKET



369

269

169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 3: Sizes M->
- EN ISO 20471:2013: 2: Sizes XS-XS
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub> 0.324 m<sup>2</sup>/k/W (B), 3, WP; in combination with 71490, 71491, 71499
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- YKK® Zipper
- AMANN threads
- PrimaLoft® BLACK Eco
- No shoulder seams
- Fully taped construction
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket with YKK® zipper
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Wrist Gaiters
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- YKK® zipper for underarm ventilation
- Mesh ventilation for added breathability
- Extended back for improved comfort
- Adjustable hem with elastic drawcord inside hand pocket
- Embellishment zipper
- ID card loop

## 71398 W ALNA 2.0 WINTER JACKET



369

### COLORS

369 YELLOW/EBONY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 2
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub> 0.324 m<sup>2</sup>/k/W (B), 3, WP; in combination with 71498
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- YKK® Zipper
- AMANN threads
- PrimaLoft® BLACK Eco
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Internal Life Pocket™ for phone
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop
- Compatible with 79794 W Alna 2.0 Maternity Extension

## 71393 ALNA 2.0 WINTER PARKA



369 269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 3: Sizes S->
- EN ISO 20471:2013: 2: Size XS
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>clear</sub> 0.324 m<sup>2</sup>k/W (B), 3, WP; in combination with 71490, 71491, 71499
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- YKK® Zipper
- AMANN threads
- PrimaLoft® BLACK Eco
- No shoulder seams
- Fully taped construction
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Wrist Gaiters
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- YKK® zipper for underarm ventilation
- Mesh ventilation for added breathability
- Embellishment zipper
- ID card loop

## 71491 ALNA 2.0 WINTER CONSTRUCTION PANT CLASS 2



369 269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 220g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup>



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>clear</sub> 0.324 m<sup>2</sup>k/W (B), 3, WP; in combination with 71392, 71393
- HELLY TECH® PROFESSIONAL
- PrimaLoft® BLACK
- YKK® Zipper
- AMANN threads
- Cordura® reinforcement fabric
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Reinforcement fabric at knee and bottom hem
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm

## 71490 ALNA 2.0 WINTER PANT CLASS 1



369 269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup>



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 1
- EN ISO 20471:2013: Max 20 wash
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>clear</sub> 0.324 m<sup>2</sup>k/W (B), 3, WP; in combination with 71392, 71393
- HELLY TECH® PROFESSIONAL
- PrimaLoft® BLACK
- YKK® Zipper
- AMANN threads
- Fully seam sealed
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



## 71694 ALNA 2.0 WINTER SUIT



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & legs, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 20.000/15.000  
 Suspender Compatible

- EN ISO 20471:2013: 3
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>clear</sub> 0.349 m<sup>2</sup>/k/W [B], 3, WP
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- PrimaLoft® BLACK Eco
- Removable belt
- Fully taped construction
- No shoulder seams
- Detachable hood
- Helmet compatible hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Padded collar for extra comfort
- 2-way YKK® front zipper with chin protector
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Hand pockets with brushed lining
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Broad center back belt loop for extra stability and strength
- Thigh pockets with fastener closure
- Ruler pocket in Cordura® reinforcement fabric
- Loop attachment on inside waistband for suspender integration
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop

## 71195 ALNA 2.0 SHELL JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Lining: 100% Polyamide



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 3: Sizes M->
- EN ISO 20471:2013: 2: Sizes XS-S
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 3, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- Adjustable cuffs
- Hand pockets with brushed lining
- Fully taped construction
- No shoulder seams
- Detachable hood
- Helmet compatible hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop

## 71294 W ALNA 2.0 SHELL JACKET



369

### COLORS

369 YELLOW/EBONY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Lining: 100% Polyamide



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 2
- EN 343:2019: 3, 3, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- Hand pockets with brushed lining
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop
- Padded tablet pockets inside
- Compatible with 79794 W Alna 2.0 Maternity Extension



## 71493 ALNA 2.0 SHELL CONSTRUCTION PANT CLASS 2



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>  
 Lining: 100% Polyamide



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 3, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- Cordura® reinforcement fabric
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Boot gaiters with gripper

## 71492 ALNA 2.0 SHELL PANT CLASS 1



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Lining: 100% Polyamide



Waterproof/Breathability: 20.000/15.000

- EN ISO 20471:2013: 1
- EN ISO 20471:2013: Max 20 wash
- EN 343:2019: 3, 3, X
- HELLY TECH® PROFESSIONAL
- YKK® Zipper
- AMANN threads
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Boot gaiters with gripper

## 71695 ALNA 2.0 SHELL SUIT



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW / EBONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 220g/m<sup>2</sup>  
 Lining: 100% Polyamide



Waterproof/Breathability: 20.000/15.000  
 Suspender Compatible

- EN ISO 20471:2013: 3
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 3, X
- HELLY TECH® PROFESSIONAL
- LIFE POCKET™
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- Removable belt
- Fully taped construction
- No shoulder seams
- Helmet compatible hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Napoleon pocket, no need to open the suit to access
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Hand pockets with brushed lining
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- YKK® zipper for underarm
- ventilation
- Embellishment zipper
- Broad center back belt loop for extra stability and strength
- Thigh pockets with fastener closure
- Ruler pocket in Cordura® reinforcement fabric
- Loop attachment on inside waistband for suspender integration
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- ID card loop

## 74095 ALNA 2.0 SOFTSHELL JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 325g/m<sup>2</sup>



Water Repellent/Breathability: 10.000/10.000

- EN ISO 20471:2013: 3: Sizes L->
- EN ISO 20471:2013: 2: Sizes XS-M
- YKK® Zipper
- AMANN threads
- No shoulder seams
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 74098 W ALNA 2.0 SOFTSHELL JACKET



369

### COLORS

369 YELLOW/EBONY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 325g/m<sup>2</sup>



Water Repellent/Breathability: 10.000/10.000

- EN ISO 20471:2013: 2
- YKK® Zipper
- AMANN threads
- High collar for comfort
- No shoulder seams
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 77220 ALNA 2.0 JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Sizes L->
- EN ISO 20471:2013: 2: Sizes XS-M
- EN ISO 20471:2013: 3; in combination with 77420, 77421, 77422, 77423
- YKK® Zipper
- AMANN threads
- 2-way stretch fabric
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop



## 72174 W ALNA 2.0 FLEECE JACKET



360

**COLORS**  
360 YELLOW

**SIZES**  
XS-3XL

**FABRIC**  
Main fabric: 100% Polyester - 280g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Sizes L->
- EN ISO 20471:2013: 2: Sizes XS-M
- EN 14058:2017: 1, X, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71240
- EN 13758-2:2003+A1:2006
- YKK® Zipper
- AMANN threads
- Hand pockets with brushed lining
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 77120 ALNA 2.0 CONSTRUCTION VEST



369

269

**COLORS**  
269 ORANGE / EBONY, 369 YELLOW / EBONY

**SIZES**  
XS-4XL

**FABRIC**  
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 220g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- Removable belt
- Opening for safety harness
- 2-way stretch fabric
- No shoulder seams
- YKK® front zipper
- Expandable front for improved movement
- Broad center back belt loop for extra stability and strength
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Plastic covered metal buttons
- ID card loop
- Multiple pockets
- Possibility to use over winter jackets

## 77423 ALNA 2.0 CONSTRUCTION PANT CLASS 2



369

269

**COLORS**  
269 ORANGE / EBONY, 369 YELLOW / EBONY

**SIZES**  
C44-C74, D88-D124, C146-C156

**FABRIC**  
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>  
Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 74095, 77220
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Possibility to increase leg length by 5cm
- ID card loop

## 77422 ALNA 2.0 CONSTRUCTION PANT CLASS 1



### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN ISO 20471:2013: 3; in combination with 74095, 77220
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Possibility to increase leg length by 5cm
- ID card loop

## 77421 ALNA 2.0 WORK PANT CLASS 2



### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 74095, 77220
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Possibility to increase leg length by 5cm
- ID card loop

## 77420 ALNA 2.0 WORK PANT CLASS 1



### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN ISO 20471:2013: 3; in combination with 74095, 77220
- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Possibility to increase leg length by 5cm
- ID card loop

## 77520 ALNA 2.0 CONSTRUCTION BIB

EN ISO 20471

YKK



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 74095, 77220
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- 2-way stretch fabric
- 2-way YKK® zipper at front
- Chest pocket with YKK® zipper
- Pen pocket
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77425 ALNA 2.0 CONSTRUCTION SHORTS

EN ISO 20471



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

C44-C68

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>



INSEAM LENGTH: 31cm

- EN ISO 20471:2013: 1
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Thigh pocket with fastener closure and several compartments
- Ruler pocket
- Plastic covered metal buttons
- ID card loop

## 77620 ALNA 2.0 WORK SUIT

EN ISO 20471



269

### COLORS

269 ORANGE / EBONY

### SIZES

C44-C68

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>



- EN ISO 20471:2013: 3
- AMANN threads
- YKK® Zipper
- Cordura® reinforcement fabric
- 2-way stretch fabric
- No shoulder seams
- Brushed polyester inside collar
- Chest pocket with YKK® zipper
- Chest pockets with YKK® zipper
- Napoleon pocket, no need to open the suit to access
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable waist
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop



## 70295 ALNA 2.0 RAIN JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Size L->
- EN ISO 20471:2013: 2: Size XS-M
- EN 343:2019: 4, 1, X
- AMANN threads
- YKK® Zipper
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed polyester inside collar
- Double main fabric front flap
- Napoleon pocket with YKK® zipper
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop

## 70596 ALNA 2.0 RAIN BIB



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN ISO 20471:2013: 2: Size L->
- EN ISO 20471:2013: 1: Size XS-M
- EN 343:2019: 4, 1, X
- AMANN threads
- YKK® Zipper
- Inner chest pocket with YKK® zipper
- Adjustable bottom hem
- Adjustable waist with snap button closure
- Elastic suspenders
- Knee high boot zipper

## 70497 ALNA 2.0 RAIN PANT



169

### COLORS

169 RED/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN ISO 20471:2013 Class 1
- EN 343:2019 : 4, 1, X
- AMANN threads
- YKK® Zipper

## 79794 W ALNA 2.0 MATERNITY EXTENSION



369

### COLORS

369 YELLOW/EBONY

### SIZES

STD

### FABRIC

Shell: 100% Polyester, 215g/m<sup>2</sup>



Waterproof/Breathability:: 20.000/15.000

Zip-in Compatible: 71294, 71398

- EN ISO 20471:2013: 2; in combination with 71398, 71294
- EN 343:2019: 3, 3, X; in combination with 71398, 71294
- YKK@ Zipper
- AMANN threads
- YKK@ Zipper and fastener attachment points to allow compatibility with all available jacket sizes



## 77329 W ALNA 4X MATERNITY WORK PANT CLASS 1



369

### COLORS

369 YELLOW/EBONY

### SIZES

S-2XL

### FABRIC

Shell: 92% Polyester, 8% Elastane, 240g/m<sup>2</sup>

Shell 2: 94% Polyamide, 6% Elastane, 244g/m<sup>2</sup>

Shell 3: 100% Polyamide, 210g/m<sup>2</sup>

Shell 4: 75% Polyamide, 25% Elastane, 230g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- YKK@ Zipper
- Cordura@ reinforcement fabric
- AMANN threads
- High waist
- 4-way stretch fabric
- Wide elastic waistband for comfort and flexibility
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura@ reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura@ fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- bluesign@ product





## 71355 UC-ME WINTER JACKET



369 269 169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
 Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 100% Recycled Polyester - 100g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves and hood



Waterproof/Breathability: 10.000/10.000

- EN ISO 20471:2013: 3
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub>, 0,333 m<sup>2</sup>/K/W [B], 3, WP, in combination with 71455, 71456
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- Primaloft® BLACK Eco
- No shoulder seams
- Fully taped construction
- Helmet compatible hood
- Vertical and horizontal hood adjustment
- Detachable hood
- Brushed polyester inside collar
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with brushed lining
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop
- bluesign® product

## 71455 UC-ME WINTER PANT CLASS 1



369 269 169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
 Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>  
 Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 100% Recycled Polyester - 80g/m<sup>2</sup>



Waterproof/Breathability: 10.000/10.000  
 Suspender Compatible

- EN ISO 20471:2013: 1
- EN ISO 20471:2013: Max 20 wash
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cl</sub>, 0,333 m<sup>2</sup>/K/W [B], 3, WP, in combination with 71355
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- Primaloft® BLACK Eco
- Fully taped construction
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Thigh pockets with fastener closure
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- ID card loop



## 71456 UC-ME WINTER PANT CLASS 2



369 269

**COLORS**  
269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 100% Recycled Polyester - 80g/m<sup>2</sup>



Waterproof/Breathability: 10.000/10.000  
Suspender Compatible

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.333 m<sup>2</sup>K/W (B), 3, WP; in combination with 71355
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Fully taped construction
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Thigh pockets with fastener closure
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- ID card loop
- bluesign® product

## 71555 UC-ME WINTER SUIT



369 269

**COLORS**  
269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 100% Recycled Polyester - 80g/m<sup>2</sup> in body, 60g/m<sup>2</sup> in sleeves, collar and hood



Waterproof/Breathability: 10.000/10.000  
Suspender Compatible

- EN ISO 20471:2013: 3
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.330 m<sup>2</sup>K/W (B), 3, WP
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Elastic waist
- No shoulder seams
- Fully taped construction
- Helmet compatible hood
- Vertical and horizontal hood adjustment
- Detachable hood
- Brushed polyester inside collar
- Padded collar for extra comfort
- 2-way YKK® front zipper with chin protector
- Napoleon pocket, no need to open the suit to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Embellishment zipper
- Loop attachment on inside waistband for suspender integration
- Articulated knees for optimal mobility
- Knee high boot zipper with storm flap & fastener closure
- ID card loop

## 71185 UC-ME SHELL JACKET



369 269 169

**COLORS**  
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Lining: 100% Polyamide



Waterproof/Breathability: 10.000/10.000  
Zip-in Compatible: 73185, 72172

- EN ISO 20471:2013: 3
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 3, X
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- Hand pockets
- No shoulder seams
- Fully taped construction
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop
- bluesign® product

## 71186 UC-ME SHELL PANT CLASS 1



369

269

169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Lining: 100% Polyamide



Waterproof/Breathability: 10.000/10.000  
Suspender Compatible

- EN ISO 20471:2013: 1
- EN ISO 20471:2013: Max 20 wash
- EN 343:2019: 3, 3, X
- HELLY TECH® PERFORMANCE
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- Fully taped construction
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Thigh pockets with fastener closure
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- ID card loop

## 71187 UC-ME SHELL PANT CLASS 2



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
Lining: 100% Polyamide



Waterproof/Breathability: 10.000/10.000  
Suspender Compatible

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 343:2019: 3, 3, X
- HELLY TECH® PERFORMANCE
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- Fully taped construction
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- ID card loop
- bluesign® product

## 74055 UC-ME SOFTSHELL JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Shell: 94% Polyester, 6% Elastane, 290g/m<sup>2</sup>  
Lining: 100% Polyester



Zip-in Compatible: 71185

- EN ISO 20471:2013: 3, Size M->
- EN ISO 20471:2013: 2, Size XS-S
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- YKK® Zipper
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- Adjustable cuffs
- Brushed fleece inside collar
- Adjustable hem with drawcord inside hand pocket
- Softshell fabric with membrane and DWR
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- ID card loop

## 73185 UC-ME INSULATOR



369 269 169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester, 210g/m<sup>2</sup>  
 Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation: 100% Recycled Polyester - 100g/m<sup>2</sup> in body,  
 80g/m<sup>2</sup> in sleeves



Zip-in Compatible: 71185

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: Max 20 wash
- RIS-3279-TOM:2019: Orange only
- EN 342:2017: 1: 0.304 m<sup>2</sup>K/W (B), 3; in combination with 71455, 71456
- 1: 0.326 m<sup>2</sup>K/W (B) with 71185, 3, WP; in combination with 71455, 71456
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Elastic cuffs
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets
- Detachable sleeves with YKK® zippers
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- ID card loop
- bluesign® product

## 72172 UC-ME FLEECE JACKET



360 260

### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester - 280g/m<sup>2</sup>



Zip-in Compatible: 71185

- EN ISO 20471:2013: 3: Sizes M->
- EN ISO 20471:2013: 2: Sizes XS-S
- RIS-3279-TOM:2019: Orange only
- EN 14058:2017: 1, 1, X, X
- EN 14058:2017: 1, 3, X, X; in combination with 71185
- EN 13758-2:2003+A1:2006
- YKK® Zipper
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- ID card loop

## 77215 UC-ME JACKET



369 269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Sizes M->
- EN ISO 20471:2013: 2: Sizes XS-S
- RIS-3279-TOM:2019: Orange only
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- No shoulder seams
- 2-way YKK® front zipper with chin protector
- Chest pocket with fastener closure
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop



## 77511 UC-ME CONSTRUCTION PANT CLASS 1



### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77512 UC-ME CONSTRUCTION PANT CLASS 2



### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pockets with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77514 UC-ME WORK PANT CLASS 2



### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77513 UC-ME WORK PANT CLASS 1



369

269

169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77515 UC-ME CARGO PANT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Opening for ruler
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop

## 77518 UC-ME CONSTRUCTION PIRATE PANT



369

### COLORS

369 YELLOW/EBONY

### SIZES

C44-C74

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- Gusset in crotch for freedom of movement
- 2-way stretch fabric
- Adjustable bottom hem
- Hanging pockets with double lined bottom for durability
- Thigh pockets with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- ID card loop

## 77516 UC-ME CONSTRUCTION SHORTS



369

269

169

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



INSEAM LENGTH: 30.5cm

- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pockets with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- ID card loop

## 77517 UC-ME CARGO SHORTS



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m<sup>2</sup>



INSEAM LENGTH: 30.5cm

- EN ISO 20471:2013: 1
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Opening for ruler
- Plastic covered metal buttons
- ID card loop





## 70155 ADDVIS RAIN JACKET



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Shell: 100% Polyurethane, 170g/m<sup>2</sup>



- EN ISO 20471:2013: 3
- EN 343:2019: 4, 1, X
- AMANN threads
- YKK® Zipper
- Adjustable hood with elastic drawcord
- Detachable hood
- YKK® front zipper with chin protector
- Double front storm flap
- Hand pockets
- Adjustable sleeve cuff with snap buttons
- Adjustable bottom hem

## 70156 ADDVIS RAIN COAT



369

### COLORS

369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Shell: 100% Polyurethane, 170g/m<sup>2</sup>



- EN ISO 20471:2013: 3
- EN 343:2019: 4, 1, X
- AMANN threads
- YKK® Zipper
- Adjustable hood with elastic drawcord
- Detachable hood
- Double front storm flap
- 2-way YKK® front zipper with chin protector
- Hand pockets
- Adjustable sleeve cuff with snap buttons

## 70455 ADDVIS RAIN PANT



### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Shell: 100% Polyurethane, 170g/m<sup>2</sup>



Suspender compatible

- EN ISO 20471:2013: 2
- EN 343:2019: 4, 1, X
- AMANN threads
- YKK® Zipper
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Adjustable bottom leg with snap buttons

## 79094 ADDVIS ZIP HOODIE



### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100 % Polyester - 300g/m<sup>2</sup>

Rib: 97% Polyester 3% Elastane - 405g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Size S->
- EN ISO 20471:2013: 2: Size XS->
- YKK® Zipper
- Double layer fabric in hood
- 4-way stretch fabric
- Adjustable hood with drawcord
- 2-way YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product

## 79112 ADDVIS ZIP SWEATSHIRT



### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100 % Polyester - 300g/m<sup>2</sup>

Rib: 97% Polyester 3% Elastane - 405g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Size S->
- EN ISO 20471:2013: 2: Size XS->
- YKK® Zipper
- 4-way stretch fabric
- 2-way YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product

## 79096 ADDVIS HALF ZIP SWEATSHIRT



360

260

### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester 3% Elastane - 405g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Size S->
- EN ISO 20471:2013: 2: Size XS->
- YKK® Zipper
- YKK® front half zip
- 4-way stretch fabric
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product

## 79095 ADDVIS SWEATSHIRT



360

261

### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester 3% Elastane - 405g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Size S->
- EN ISO 20471:2013: 2: Size XS->
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- Rib-knit sleeve cuffs
- Rib-knit bottom hem
- ID card loop
- bluesign® product

## 79093 ADDVIS LONGSLEEVE



360

260

### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100 % Polyester - 143g/m<sup>2</sup>



- EN ISO 20471:2013: 3: Sizes S->
- EN ISO 20471:2013: 2: Size XS
- RIS-3279-TOM:2019: Orange only
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- bluesign® product



## 79091 ADDVIS POLO



260

**COLORS**  
260 ORANGE

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100 % Polyester - 143g/m<sup>2</sup>



- EN ISO 20471:2013: 2: Sizes M->
- EN ISO 20471:2013: 1 Sizes XS-S
- RIS-3279-TOM:2019: Sizes M-> Orange only
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- bluesign® product

## 79092 ADDVIS T-SHIRT



360

260

**COLORS**  
260 ORANGE, 360 YELLOW

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 100 % Polyester - 143g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- RIS-3279-TOM:2019: Orange only
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- bluesign® product

## 79259 ADDVIS ZIP HOODIE CLASS 1



369

269

**COLORS**  
269 ORANGE / EBONY, 369 YELLOW / EBONY

**SIZES**  
XS-5XL

**FABRIC**  
Main fabrics: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester, 3% Elastane - 410g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID card loop
- UPF 40+
- bluesign® product

## 79258 ADDVIS ZIP SWEATSHIRT CLASS 1



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester, 3% Elastane - 410g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- YKK® Zipper
- 4-way stretch fabric
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product
- UPF 40+

## 79257 ADDVIS HALF ZIP SWEATSHIRT CLASS 1



369

169

### COLORS

169 RED / EBONY, 369 YELLOW / EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester, 3% Elastane - 410g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- YKK® front half zip
- 4-way stretch fabric
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product
- UPF 40+

## 79256 ADDVIS SWEATSHIRT CLASS 1



269

169

### COLORS

169 RED / EBONY, 269 ORANGE / EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 300g/m<sup>2</sup>  
Rib: 97% Polyester, 3% Elastane - 410g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem
- ID card loop
- bluesign® product
- UPF 40+

## 79255 ADDVIS LONGSLEEVE CLASS 1



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW / EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 140g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- bluesign® product
- UPF 40+

## 79254 ADDVIS T-SHIRT CLASS 1



369

269

### COLORS

269 ORANGE/EBONY, 369 YELLOW / EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 140g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- bluesign® product
- UPF 40+

## 79253 ADDVIS POLO CLASS 1



369

269

### COLORS

269 ORANGE / EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 140g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN 13758-2:2003+A1:2006
- 4-way stretch fabric
- Buttoned front placket
- bluesign® product
- UPF 40+





MULTINORM

NSEN





## 77249 FYRE JACKET



368

**COLORS**  
368 YELLOW/EBONY

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3 in combination with 77449, 77450, 77451, 77452
- EN 1149-5:2018
- EN ISO 11611:2015: Class 1, A1
- EN ISO 11612:2015: A1, B1, C1, D2, E2, F1
- IEC 61482-2:2018: EBT: 9 cal/cm<sup>2</sup>, APC 1; in combination with 77449, 77450, 77451, 77452
- EN 13034:2005+A1:2009: Type PB [6]: only colour 368
- YKK® Zipper
- AMANN threads - German quality
- Daletec
- 3M materials
- 2-way stretch fabric
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Radio loop

## 71198 FYRE SHELL JACKET



369

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
XS-4XL

**FABRIC**  
Shell: 55% Modacrylic, 44% Cotton, 1% Antistatic, 170g/m<sup>2</sup>  
Lining: 50% Aramid, 50% Viscose, 120g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 71199
- EN 1149-5:2018
- EN ISO 11612:2015
- EN 11611:2015
- EN 61482-2:2020
- EN 13034:2005
- EN 343:2019
- HELLY TECH® PERFORMANCE
- Twiceme® smart safety technology, protecting the user before and after an incident
- AMANN threads
- VizLite DT® stripes, glowing in low light and no light conditions
- YKK® Zipper
- No shoulder seams
- Vertical and horizontal hood adjustment
- Detachable hood
- Napoleon pocket, no need to open the jacket to access
- Napoleon pocket with YKK® zipper
- Chest pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Radio loop
- ID card loop

## 71199 FYRE SHELL PANT



369

**COLORS**  
369 YELLOW/EBONY

**SIZES**  
XS-4XL

**FABRIC**  
Shell: 55% Modacrylic, 44% Cotton, 1% Antistatic, 170g/m<sup>2</sup>  
Lining: 50% Aramid, 50% Viscose, 120g/m<sup>2</sup>



Suspender Compatible

- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 71198
- EN 1149-5:2018
- EN ISO 11612:2015
- EN 11611:2015
- EN 61482-2:2020
- EN 13034:2005
- EN 343:2019
- HELLY TECH® PERFORMANCE
- VizLite DT® stripes, glowing in low light and no light conditions
- AMANN threads
- YKK® Zipper
- Adjustable bottom hem
- Shaped waistband for improved comfort
- Loop attachment on inside waistband for suspender integration
- Broad center back belt loop for extra stability and strength
- Thigh pockets with fastener closure
- Knee Pad pockets accessible from the inside
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77452 FYRE CONSTRUCTION PANT CLASS 2



369

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3; in combination with 77249
- EN 1149-5:2018
- EN ISO 11612:2015: A1, B1, C1, F1
- IEC 61482-2:2018: EBT: 9 cal/cm<sup>2</sup>, APC 1; in combination with 77249
- YKK@ Zipper
- AMANN threads
- 3M materials
- Daletec
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Thigh pocket with fastener closure and several compartments
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77450 FYRE CONSTRUCTION PANT CLASS 1



369

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN ISO 20471:2013: 3; in combination with 77249
- EN 1149-5:2018
- EN ISO 11612:2015: A1, B1, C1, F1
- IEC 61482-2:2018: EBT: 9 cal/cm<sup>2</sup>, APC 1; in combination with 77249
- YKK@ Zipper
- AMANN threads
- 3M materials
- Daletec
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Thigh pocket with fastener closure and several compartments
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 77449 FYRE WORK PANT CLASS 1



368

### COLORS

368 YELLOW/EBONY

### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>



- EN ISO 20471:2013: 1,
- EN ISO 20471:2013: 3 in combination with 77249
- EN 1149-5:2018
- EN ISO 11611:2015: Class 1, A1
- EN ISO 11612:2015: A1, B1, C1, D2, E2, F1
- EN ISO 11612:2015: D2, E2 only colour 368
- IEC 61482-2:2018: EBT: 9 cal/cm<sup>2</sup>, APC 1; in combination with 77249
- EN 13034:2005+A1:2009: Type PB [6]: only colour 368
- YKK@ Zipper
- AMANN threads
- 3M materials
- Daletec
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop



## 77451 FYRE WORK PANT CLASS 2



368/369

### COLORS

368 YELLOW/EBONY

### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>



- EN ISO 20471:2013: 2
- EN ISO 20471:2013: 3 in combination with 77249
- EN 1149-5:2018
- EN ISO 11611:2015: Class 1, A1
- EN ISO 11612:2015: A1, B1, C1, D2, E2, F1
- EN ISO 11612:2015: D2, E2 only colour 368
- IEC 61482-2:2018: EBT: 9 cal/cm<sup>2</sup>, APC 1; in combination with 77249
- EN 13034:2005+A1:2009: Type PB [6]: only colour 368
- YKK® Zipper
- 3M materials
- AMANN threads
- Daletec
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop

## 79298 FYRE LONGSLEEVE



369

### COLORS

369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Shell: 60% Modacrylic, 39% Cotton, 1% Antistatic, wq0g/m<sup>2</sup>  
Trim Fabric: 58% Modacrylic, 39% Cotton, 2% Elastane, 1% Antistatic, 360g/m<sup>2</sup>



- EN ISO 20471:2013: 1
- EN ISO 11612:2015: A1+A2, B1, C1, F1
- EN 1149-5:2018
- EN 61482-2:2020: ELIM: 4,9 cal/cm<sup>2</sup>, ATPV: 6 cal/cm<sup>2</sup>, APC 1
- AMANN threads
- Rib-knit around collar for improved comfort

## 75249 FYRE BASELAYER CREWNECK



950

### COLORS

950 EBONY

### SIZES

XS-4XL

### FABRIC

Shell: 59% Modacrylic, 39% Cotton, 2% Antistatic, 250g/m<sup>2</sup>



- EN ISO 11612:2015: A1, B1, C1
- EN 1149-5:2018
- IEC 61482-2:2018: EBT: 7,3 cal/cm<sup>2</sup>, ELIM 7,3 cal/cm<sup>2</sup>, APC 1; in combination with 75449
- AMANN threads
- Flatlock seams for extra comfort
- Reflective design details

## 75449 FYRE BASELAYER PANT



950

**COLORS**  
950 EBONY

**SIZES**  
XS-4XL

**FABRIC**  
Shell: 59% Modacrylic, 39% Cotton, 2% Antistatic, 250g/m<sup>2</sup>



- EN ISO 11612:2015: A1, B1, C1
- EN 1149-5:2018
- IEC 61482-2:2018: EBT: 7,3 cal/cm<sup>2</sup>, ELIM 7,3 cal/cm<sup>2</sup>, APC 1; in combination with 75249
- AMANN threads
- Flatlock seams for extra comfort
- Reflective design details

## 79751 FYRE BEANIE



950

**COLORS**  
950 EBONY

**SIZES**  
STD

**FABRIC**  
Shell: 59% Modacrylic, 39% Cotton, 2% Antistatic, 250g/m<sup>2</sup>



- EN ISO 14116:2015: Index 3
- EN 1149-5:2018
- Material meets the requirements for IEC 61482-2:2018, ELIM 7.3 cal/cm<sup>2</sup>
- AMANN threads
- Flatlock seams for extra comfort
- Reflective design details

## 79749 FYRE NECK



950

**COLORS**  
950 EBONY

**SIZES**  
STD

**FABRIC**  
Shell: 59% Modacrylic, 39% Cotton, 2% Antistatic, 250g/m<sup>2</sup>



- EN ISO 14116:2015: Index 3
- EN 1149-5:2018
- IEC 61482-2:2018: ELIM: 7.3 cal/cm<sup>2</sup>, EBT: 7.3 cal/cm<sup>2</sup>, APC 1; in combination with 75249
- AMANN threads
- Flatlock seams for extra comfort
- Reflective design details



## 79750 FYRE BALACLAVA



950

### COLORS

950 EBONY

### SIZES

STD

### FABRIC

Shell: 59% Modacrylic, 39% Cotton, 2% Antistatic, 250g/m<sup>2</sup>



- EN ISO 11612:2015: A1, B1, C1
- EN 1149-5:2018
- IEC 61482-2:2018: EBT: 7,3 cal/cm<sup>2</sup>, ELIM 7,3 cal/cm<sup>2</sup>, APC 1; in combination with 75249
- AMANN threads
- Flatlock seams for extra comfort
- Reflective design details



**RAINWEAR**





## 70282 GALE RAIN JACKET



YKK



990

590

290

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN 343:2019: 4, 1, X
- YKK® Zipper
- AMANN threads
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

## 70286 W GALE RAIN JACKET



YKK



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN 343:2019: 4, 1, X
- YKK® Zipper
- AMANN threads
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



## 70485 GALE RAIN PANT



990

590

290

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN 343:2019: 4, 1, X
- AMANN threads
- Adjustable waist
- Adjustable bottom leg with snap buttons

## 70486 W GALE RAIN PANT



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN 343:2019: 4, 1, X
- AMANN threads
- Adjustable waist
- Adjustable bottom leg with snap buttons



## 70582 GALE RAIN BIB



990

590

290

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m<sup>2</sup>



- EN 343:2019: 4, 1, X
- YKK@ Zipper
- AMANN threads
- Inner chest pocket with YKK@ zipper
- Adjustable waist with snap button closure
- Elastic suspenders
- Adjustable bottom leg with snap buttons

## 70186 VOSS RAIN COAT



990

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m<sup>2</sup>, PU coated



- EN 343:2003: 3, 1
- YKK@ Zipper
- Packable hood in collar
- Adjustable hood with drawcord
- YKK@ front zipper
- Adjustable cuffs
- Ventilation opening in back
- Reflective design details





## 70180 VOSS RAIN JACKET



490

310

290



990

590

530

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m<sup>2</sup>, PU coated



- EN 343:2019: 4, 1, X
- YKK® Zipper
- Packable hood in collar
- Adjustable hood with drawcord
- YKK® front zipper
- Adjustable cuffs
- Reflective design details

## 70480 VOSS RAIN PANT



490

310

290



990

590

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m<sup>2</sup>, PU coated



- EN 343:2019: 4, 1, X
- Adjustable bottom hem
- Elastic waist
- Reflective design details

## 70129 MANDAL JACKET



590

480

310

290

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated



- Adjustable cuff with snap buttons
- Adjustable hood with drawcord
- Hand pockets

## 70429 MANDAL PANT



480 310

**COLORS**  
310 LIGHT YELLOW, 480 ARMY GREEN

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated



- Adjustable bottom hem
- Elastic waist

## 70529 MANDAL BIB

YKK



590 480 310 290

**COLORS**  
290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN,  
590 CLASSIC NAVY

**SIZES**  
S-4XL

**FABRIC**  
Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated



- YKK® Zipper
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure

## 79816 SVOLVAER SOU'WESTER



310

**COLORS**  
310 LIGHT YELLOW

**SIZES**  
S/55-56-2XL/63-64

**FABRIC**  
Main fabric: 100% Polyester - 410g/m<sup>2</sup> - PU coated



- Lined for comfort
- Ear flaps
- Chin strap



# WINTER TECH





## 76201 BERG JACKET

YKK



990 979 130

### COLORS

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 197g/m<sup>2</sup>  
Insulation: 100% Polyester - 160g/m<sup>2</sup> in body, 120g/m<sup>2</sup> in sleeves



- YKK® Zipper
- No shoulder seams
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- ID card loop
- Reflective design details

## 76211 BERGHOLM JACKET

YKK



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 197g/m<sup>2</sup>  
Insulation: 100% Polyester - 350g/m<sup>2</sup> in body and 80g/m<sup>2</sup> in sleeves



- YKK® Zipper
- YKK® front zipper with chin protector
- Sleeve pocket with YKK® zipper
- Chest pocket with YKK® zipper
- ID card loop

## 71613 LEKNES SUIT



999 993

### COLORS

993 BLK / YELLOW, 999 BLACK / EBONY

### SIZES

C38-C64

### FABRIC

Main fabric: 100% Polyamide - 140g/m<sup>2</sup>  
Insulation: 100% Polyester - 120g/m<sup>2</sup> in body and 80g/m<sup>2</sup> in sleeves



Waterproof/Breathability: 15.000/10.000

- EN 17353:2020 Type A: 993 BLACK / YELLOW only
- EN 343:2019: 3, 1, X
- EN 342:2017: I<sub>cler</sub> 0.366 m<sup>2</sup>k/W (B), 3, WP
- HELLY TECH® PERFORMANCE
- YKK® Zipper
- Integrated belt
- Front placket/storm flap
- Elastic cuffs
- Fully taped construction
- Detachable hood
- Helmet compatible hood
- Brushed polyester inside collar
- 2-way YKK® zipper at front
- Chest pocket with YKK® zipper
- Napoleon pocket with YKK® zipper
- Hand pockets with brushed lining
- Adjustable cuffs
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Elastic waist
- Broad center back belt loop for extra stability and strength
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- ID card loop





# HERITAGE





## 72183 HERITAGE PILE HOODIE



990 590 460 290

### COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 410g/m<sup>2</sup>



- EN 14058:2017: 2, X, X, X
- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content

## 72180 HERITAGE PILE JACKET



990 590 460 290

### COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 410g/m<sup>2</sup>



- EN 14058:2017: 2, X, X, X
- YKK® Zipper
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content

## 72187 HERITAGE PILE VEST



990 590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 410g/m<sup>2</sup>



- EN 14058:2017: 2, X, X, X
- YKK® Zipper
- YKK® front zipper
- Hand pockets with YKK® zipper
- Recycled Content





## 72181 HERITAGE PILE PANT



590

**COLORS**  
590 NAVY

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Recycled Polyester - 410g/m<sup>2</sup>



- EN 14058:2017: 2, X, X, X
- Rib-knit bottom hem
- Elastic waist
- Recycled Content

## 72182 HERITAGE PILE ONE PIECE



590

**COLORS**  
590 NAVY

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Recycled Polyester - 410g/m<sup>2</sup>



- EN 14058:2017: 2, X, X, X
- YKK® Zipper
- 2-way YKK® zipper at front
- Elastic cuffs with thumbholes
- Rib-knit bottom hem
- Elastic waist
- Recycled Content





**BASE LAYER**





## 75109 HH LIFA HALF ZIP



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>



- LIFA®
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- bluesign® product

## 75105 HH LIFA CREWNECK



990

590

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>



- LIFA®
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- bluesign® product

## 75104 HH LIFA T-SHIRT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>



- LIFA®
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- bluesign® product



## 75505 HH LIFA PANT

bluesign  
product

lifa



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>



- LIFA®
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- bluesign® product

## 75117 HH LIFA ACTIVE CREWNECK

bluesign  
product



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 66% Recycled Polyester, 34% Polypropylene - 130g/m<sup>2</sup>



- EN 13758-1:2001+A1:2006
- LIFA® ACTIVE
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- UPF 50+
- Oceanbound Recycled materials
- bluesign® product

## 75116 HH LIFA ACTIVE T-SHIRT

bluesign  
product



991

### COLORS

991 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 66% Recycled Polyester, 34% Polypropylene - 130g/m<sup>2</sup>



- EN 13758-1:2001+A1:2006
- LIFA® ACTIVE
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- UPF 50+
- Oceanbound Recycled materials
- bluesign® product



## 75107 HH LIFA MERINO HALF ZIP



930

595

590

469

### COLORS

469 GREEN/EBONY, 590 NAVY, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 939 GREY MELANGE/BLACK, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- ZQ wool



999

990

939

## 75210 W HH LIFA MERINO HALF ZIP



990

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool

## 75106 HH LIFA MERINO CREWNECK



595

590

469

### COLORS

469 GREEN/EBONY, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool



999

990

75209 W HH LIFA MERINO CREWNECK



990

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool

75506 HH LIFA MERINO PANT



595



590



469



990



930

**COLORS**  
469 GREEN/EBONY, 590 NAVY, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- Construction that prevents twist of the elastic band
- ZQ wool

75520 W HH LIFA MERINO PANT



990

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- Construction that prevents twist of the elastic band
- ZQ wool





## 79705 HH LIFA MERINO BEANIE



990 930 558

### COLORS

558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- Double layer fabric
- Flatlock seams for extra comfort
- ZQ wool

## 79706 HH LIFA MERINO NECK



990 930 558 481

### COLORS

481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool

## 79707 HH LIFA MERINO BALACLAVA



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>



- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool



A close-up photograph of a person's waist wearing a black Helly Hansen work belt. The belt is equipped with several pockets, some of which contain tools. A screwdriver with an orange handle and a black grip is prominently displayed in the center. To its right, a pair of pliers with orange and black handles is visible. The belt has a textured, durable fabric appearance. On the lower right side of the belt, the Helly Hansen logo is printed in a light grey color, consisting of the letters 'HH' above the words 'work/wear'. The background is a bright, out-of-focus indoor setting.

# ACCESSORIES

**HH**  
work/wear



## 79510 MAGNI EVOLUTION CAP



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyamide



- Full crown construction
- One size fits most
- Moisture wicking fabric inside
- Laser cut ventilation holes at back
- Snap back adjuster

## 79752 CLASSIC CAP



990    970    780    590

**COLORS**  
590 NAVY, 780 SAND, 970 DARK GREY, 990 BLACK

**SIZES**  
STD

**FABRIC**  
100% Polyester



- Full crown construction
- One size fits most
- Snap back adjuster
- Designed for embellishment

## 79802 CLASSIC LOGO CAP



590    481    440

**COLORS**  
440 OLIVE NIGHT, 481 CAMO, 590 NAVY, 780 SAND, 990 BLACK, 991 BLACK

**SIZES**  
STD

**FABRIC**  
100% Polyester



- Full crown construction
- One size fits most
- Snap back adjuster



991    990    780



## 79806 CLASSIC FLAT BRIM



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
100% Polyester

- Full crown construction
- One size fits most
- Flat Brim

## 79811 CLASSIC CUFF BEANIE



590/591

480/481

240/290



991

930/931

**COLORS**  
240/290 ORANGE, 480/481 ARMY GREEN, 590/591 NAVY,  
930/931 GREY, 991 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric 240, 481, 591, 931, 991: 99% Recycled Polyester,  
1% Elastane  
Main fabric 290, 480, 590, 930: 100% Acrylic

- Knitted Beanie
- HH Workwear logo
- Recycled Content

## 79812 CLASSIC WOOL CUFF BEANIE



990

970

590

**COLORS**  
590 NAVY, 970 DARKGREY, 990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 80% Lambswool 20% Nylon  
Lining: 100% Polyester

- Knitted Beanie
- HH Workwear logo
- Fleece headband for extra warmth

### 79882 CLASSIC LOGO CUFF BEANIE



990/991      931      591

**COLORS**  
590 NAVY, 591 NAVY, 931 GREY, 990 BLACK, 991 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric 591, 931, 991: 99% Recycled Polyester, 1% Elastane  
Main fabric 590, 930, 990: 100% Acrylic



- Knitted Beanie
- Tonal logos
- Recycled Content

### 79883 CLASSIC REVERSIBLE BEANIE



970      670      590

**COLORS**  
590 NAVY/STONE BLUE, 670 PINK/BLACK, 970 DARK GREY/  
ORANGE, 980 EBONY/ALERT RED, 990 BLACK/YELLOW

**SIZES**  
STD

**FABRIC**  
Main fabric: 95% Recycled Polyester, 4% Polyamide, 1%  
Elastane



- Reversible knitted beanie
- HH Workwear logo
- Recycled Content



990      980

### 79830 CLASSIC LOGO BEANIE



991      971

**COLORS**  
971 DARK GREY, 991 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 99% Recycled Polyester, 1% Elastane



- Knitted logo
- Recycled Content

## 79834 OXFORD LIGHT FLEECE BEANIE



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Recycled Polyester - 159g/m<sup>2</sup>



- Polartec®
- Double layer fabric
- Flatlock seams for extra comfort
- Recycled Content
- bluesign® product

---

## 79876 OXFORD LIGHT FLEECE NECK



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Recycled Polyester - 159g/m<sup>2</sup>



- Polartec®
- Flatlock seams for extra comfort
- Recycled Content
- bluesign® product





## 79641 MAGNI WINTER SOCK



990

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

Main fabric: 51% polyester, 47% polyamide, 2% elastane



- Protected pre-heel & pre-toe with Nano Glide
- Ankle Flex
- Shinbone cushion protector
- Flex cones in pre-toe area
- Protected heel with nylon
- Primaloft® fiber

## 79643 CHELSEA EVOLUTION WINTER SOCK



990

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

Main fabric: 39% Polyamide, 37% Polypropylene, 22% Wool, 2% Elastane



- Mesh ventilation for added breathability
- Ankle Flex
- Lifa® fibers in heel & toe for added durability and moisture transportation

## 79645 OXFORD WINTER SOCK



990

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

Main fabric: 34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane



- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle Flex

## 79640 KENSINGTON SUMMER SOCK



990

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric: 69% polyamide, 29% polypropylene, 2% elastane



- Mesh ventilation for added breathability
- Protected pre-heel & pre-toe with Nano Glide

---

## 79642 CHELSEA EVOLUTION SUMMER SOCK



990

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric: 62% polypropylene, 36% polyamide, 2% elastane



- Mesh ventilation for added breathability
- Lifa® fibers in heel & toe for added durability and moisture transportation
- Ankle Flex

---

## 79644 OXFORD SUMMER SOCK



990

**COLORS**  
990 BLACK

**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric: 98% polyamide, 2% elastane



- Mesh ventilation for added breathability
- Polyamide fiber in heel & toe for added durability
- Ankle Flex

## 79646 MANCHESTER SOCK 3-PACK



**COLORS**  
590 NAVY, 990 BLACK

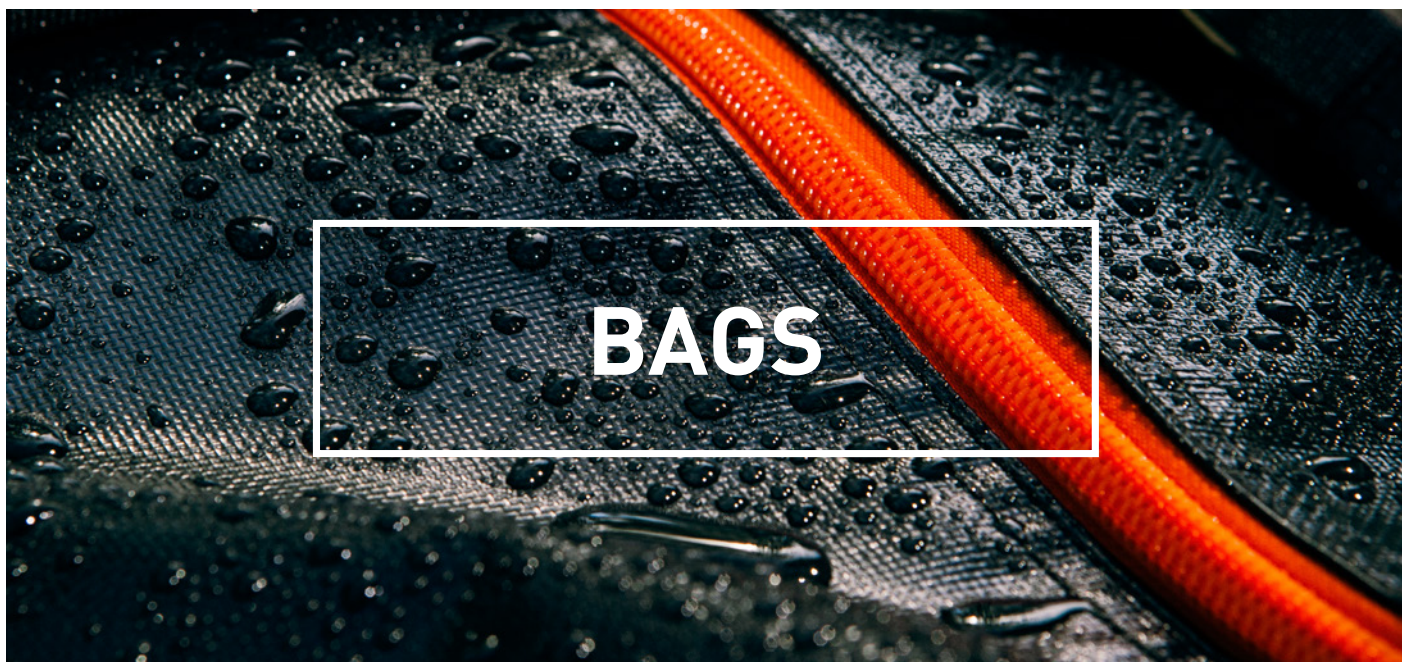
**SIZES**  
36-38, 39-42, 43-46

**FABRIC**  
Main fabric: 71% cotton, 26% polyamide, 3% elastane



- Mesh ventilation for added breathability
- Ankle Flex

990 590



## 79579 KENSINGTON TROLLEY 95L



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 466g/m<sup>2</sup>

Volume in Liters: 95  
Width in cm: 39  
Depth in cm: 38  
Length in cm: 75

- YKK® Zipper
- Wheels are easily replaceable with standard in-line skate wheels
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- 95L (fully expanded)
- ID card pocket
- Grab handles on top/side/bottom
- Large 84mm wheels roll smoothly and easily over uneven terrain
- 2-stage telescoping anodized aluminum handle
- 4.47 kg



## 79578 KENSINGTON TROLLEY 45L

YKK



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 466g/m<sup>2</sup>

Volume in Liters: 45

Width in cm: 35

Depth in cm: 28

Length in cm: 55

- YKK® Zipper
- Carry on compatible on most airlines
- Wheels are easily replaceable with standard in-line skate wheels
- 2-Stage telescoping anodized aluminum handle
- 1 main compartment with elastic straps
- 2 separated internal compartments
- 2.85 kg
- 45L (fully expanded)
- ID card pocket
- Grab handles on top/side/bottom
- Large 84mm wheels roll smoothly and easily over uneven terrain
- One front pockets for easy organization

## 79572 HH DUFFEL BAG 50L

YKK



990

590

### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyvinyl - 550g/m<sup>2</sup>

Volume in Liters: 50

Width in cm: 30

Depth in cm: 30

Length in cm: 57

- YKK® Zipper
- Water resistant main fabric
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- First aid kit pocket
- Padded tablet pockets inside
- Shoe compartment outside

## 79573 HH DUFFEL BAG 70L

YKK



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyvinyl - 550g/m<sup>2</sup>

Volume in Liters: 70

Width in cm: 34

Depth in cm: 34

Length in cm: 63

- YKK® Zipper
- Water resistant main fabric
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- First aid kit pocket
- Padded tablet pockets inside
- Shoe compartment outside

## 79574 HH DUFFEL BAG 90L

YKK



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyvinyl - 550g/m<sup>2</sup>

Volume in Liters: 90

Width in cm: 36

Depth in cm: 36

Length in cm: 72

- YKK® Zipper
- Water resistant main fabric
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- First aid kit pocket
- Padded tablet pockets inside
- Shoe compartment outside

## 79575 HH DUFFEL BAG 120L

YKK



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyvinyl - 550g/m<sup>2</sup>

Volume in Liters: 120

Width in cm: 40

Depth in cm: 40

Length in cm: 76

- YKK® Zipper
- Water resistant main fabric
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- First aid kit pocket
- Padded tablet pockets inside
- Shoe compartment outside

## 79558 OFFSHORE BAG

YKK



990

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Nylon

Volume in Liters: 54

Width in cm: 30

Depth in cm: 30

Length in cm: 60

- YKK® Zipper
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket

**79583** WORK DAY BACKPACK

**YKK**



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 98% Polyester, 2% PVC

Volume in Liters: 27  
Width in cm: 33  
Depth in cm: 20  
Length in cm: 50

- Carry on compatible on most airlines
- Dedicated padded Laptop compartment
- YKK® Zipper
- D-ring attachment point
- Open side pockets
- Tool holder loop
- First aid kit pocket
- Grab handle on top
- One front pockets for easy organization
- Packable hip straps



**79470** HH CONNECT™ UTILITY POCKET



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide - 310g/m<sup>2</sup>  
Shell 2: 100% Polyamide 210 g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Mobile phone pocket with YKK® zipper
- Built-in packable pocket
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- bluesign® product



## 79471 HH CONNECT™ CARPENTER POCKET



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide - 310g/m<sup>2</sup>  
Shell 2: 100% Polyamide 210 g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- Tool holder loop

## 79472 HH CONNECT™ ELECTRICIAN POCKET



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide - 310g/m<sup>2</sup>  
Shell 2: 100% Polyamide 210 g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- Tape Holder

## 79473 HH CONNECT™ ESSENTIAL POCKET 1



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide 210 g/m<sup>2</sup>  
Shell 2: 100% Polyamide - 310g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Nylon webbing
- Multiple storage options
- Reinforcement fabric & double lined bottom
- bluesign® product

## 79474 HH CONNECT™ ESSENTIAL POCKET 2



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide 210 g/m<sup>2</sup>  
Shell 2: 100% Polyamide - 310g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Pocket with YKK® zipper
- Reinforcement fabric & double lined bottom
- Two open pockets
- bluesign® product

## 79477 HH CONNECT™ FLEX PRO POCKET 1



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 97% Polyamide, 3% Elastane, 307g/m<sup>2</sup>



- YKK® Zipper
- AMANN threads
- Stretch Cordura® reinforcement fabric
- HH Connect™ Compatible
- Multiple storage options
- Reinforcement fabric & double lined bottom
- Padded mobile pocket
- bluesign® product

## 79478 HH CONNECT™ FLEX PRO POCKET 2



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 97% Polyamide, 3% Elastane, 307g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- HH Connect™ Compatible
- Pocket with YKK® zipper
- Reinforcement fabric & double lined bottom
- Two open pockets
- bluesign® product

## 79475 HH CONNECT™ BELT ATTACHMENT



**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide - 310g/m<sup>2</sup>  
Shell 2: 100% Polyamide 210 g/m<sup>2</sup>



- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric
- Belt slots
- bluesign® product

990

## 79461 HH CONNECT™ ERGO TOOL BELT



**COLORS**  
990 BLACK

**SIZES**  
XS/S-XL/2XL

**FABRIC**  
Shell: 100% Polyamide, 200g/m<sup>2</sup>



HH Connect Compatible  
Suspender compatible

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Attachment for HH Connect™ pockets
- Ergonomically shaped for improved fit
- Perforated foam in selected areas for improved comfort
- Compatible with 79465 - HH CONNECT™ Tool belt suspenders
- Hidden webbing detachment for tools

990

## 79460 LIGHT PADDED BELT



**COLORS**  
990 BLACK

**SIZES**  
XS/S-XL/2XL



**FABRIC**  
Shell: 100% Polyamide, 200g/m<sup>2</sup>



HH Connect Compatible

Length in cm:  
XS/S min. 84cm, max. 119cm  
M/L min. 96cm, max. 131cm  
XL/2XL min. 108cm, max. 143cm

- AMANN threads
- Light padded belt for improved comfort

990



## 79465 ERGO TOOL BELT SUSPENDERS



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide, 200g/m<sup>2</sup>



HH Connect Compatible

- AMANN threads
- HH Connect™ Compatible
- Compatible with 79461 - HH CONNECT™ Ergo tool belt
- Detachable magnetic tool holder
- Length adjustable webbing straps
- Ergonomically shaped for improved fit
- Padded shoulder straps
- Perforated foam in selected areas for improved comfort
- WARNING: This product contains magnets which may interfere with medical devices. It ought not to be worn with a pacemaker

## 79476 HH CONNECT™ WALL ATTACHMENT



990

**COLORS**  
990 BLACK

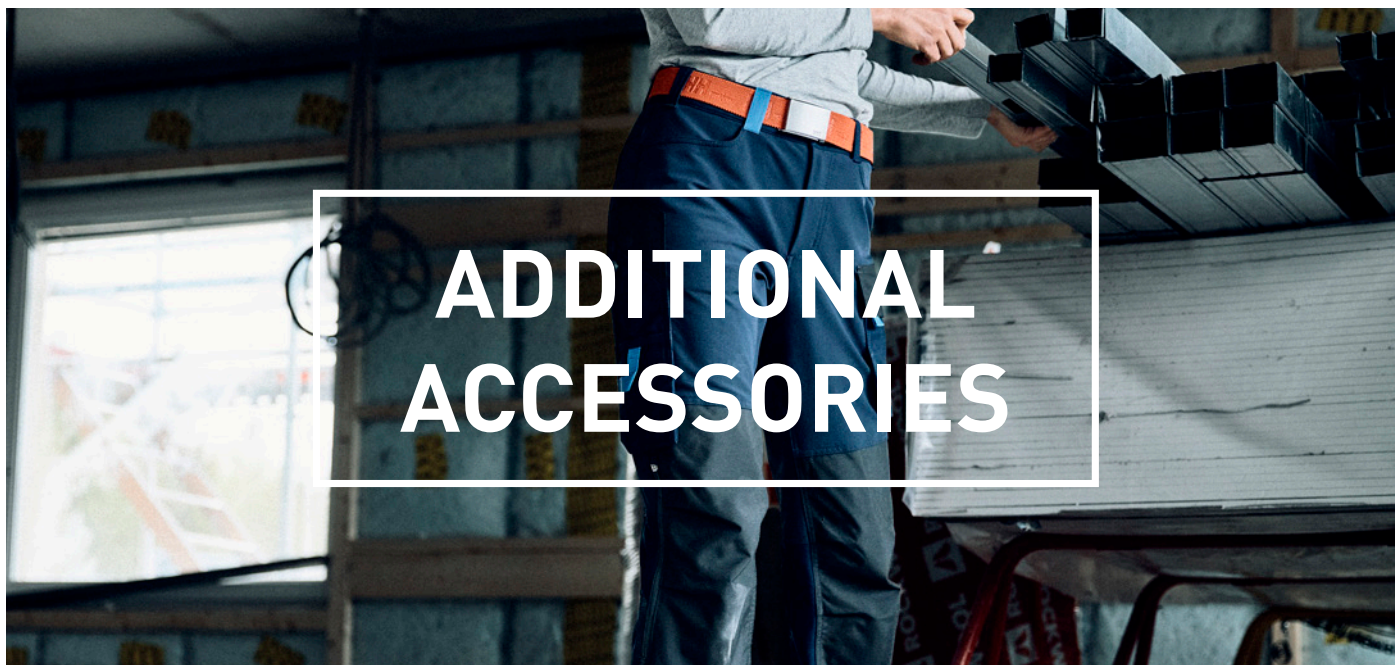
**SIZES**  
STD

**FABRIC**  
Shell: 100% Polyamide - 310g/m<sup>2</sup>



HH Connect Compatible

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric
- Attachment for HH Connect™ pockets
- bluesign® product



# ADDITIONAL ACCESSORIES

## 79528 HH LOGO WEBBING BELT

### COLORS

290 ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 990 BLACK

- Full Stretch Fabric
- Buckle with HH@ WW Logo



430

360

290

### SIZES

STD

### FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch Twill



Width in cm: 3,8  
Length in cm: 130



990

480

## 79525 HH BELT

### COLORS

999 BLACK

- Adjustable length
- Buckle with HH@ WW Logo

### SIZES

STD

### FABRIC

Main fabric: Synthetic Knits

Width in cm: 3,8  
Length in cm: 130



999

990

**79527** WEB BELT W. PLASTIC BUCKLE



**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material

Width in cm: 3,8  
Length in cm: 140

990

---

**79550** HH WW SUSPENDERS 2.0



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: Synthetic Woven

Width in cm: 3,8

- Adjustable suspenders

---

**79523** LOGO SUSPENDERS



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: Synthetic Woven

Width in cm: 3,8  
Length in cm: 134

- Adjustable suspenders



## 79539 HAMMER HOLDER HARD PLASTIC



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material

---

## 79590 HAMMER HOLDER STRAP



950

**COLORS**  
950 EBONY

**SIZES**  
STD

**FABRIC**  
Other Material

---

## 79509 REINFORCEMENT PATCH



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Shell: 67.4% Polyamide, 26.6% Aramid, 6% Elastane  
Backing: 100% Polyurethane



- Reinforcement fabric
- To be applied via heat pressing
- Can be used on a variety of products to strengthen heavy-use areas or for repair
- This style is only deliverable in boxes containing 12 units. Each unit contains 2 patches. The style can only be ordered in multiples of 12.

**79571** KNEEPAD XTRA PROTECTIVE



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
100% Rubber Foam

- Can be left in the pants during washing
- Ventilation through multi-punched holes

**79569** KNEEPAD STANDARD



990

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
100% PE foam

**79501** ZIPPER PULLER KIT



558    430    360    299    229

**COLORS**  
229 ALERT RED/EBONY, 299 DARK ORANGE/EBONY, 360 HI VIS YELLOW, 430 DARK LIME, 558 STONE BLUE, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 999 BLACK/ORANGE

**SIZES**  
STD



999    950    919    590





# FOOTWEAR

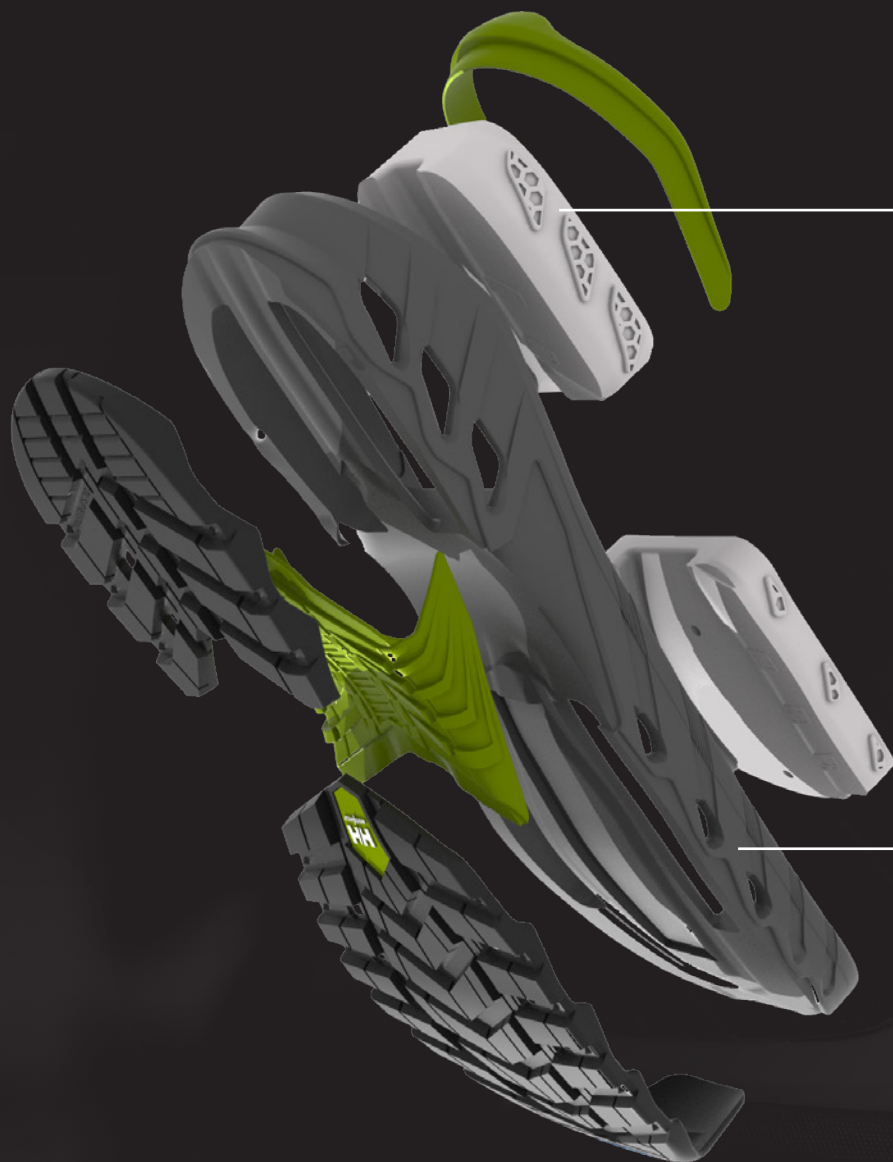




# HH DUAL-STRIDE

## ENERGY STABILITY PERFORMANCE

A combination of high performance materials that work together for optimal cushioning, stability and energy return



### ETPU

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CUSHIONING AND ENERGY  
RETURN WITH EVERY STEP

### EVA

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LIGHTWEIGHT STRUCTURE  
AND STABILITY FOR  
CONSISTENT COMFORT





## BOA®

Dial in to fast, effortless, precision fit.

### AGILITY AND SPEED

The BOA® Fit System enables faster, more powerful directional changes through a seamless connection between equipment and body.

### POWER AND PRECISION

Power without compromising precision, the BOA® Fit System delivers more explosive action and unparalleled accuracy.

### ENDURANCE AND HEALTH

Go further, faster and stronger. The BOA® Fit System saves energy by improving circulation and efficiency.

### DURABILITY AND QUALITY

Engineered with high quality, durable materials, and rigorously field tested, the BOA® Fit System is guaranteed to perform in any environment.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## SOLARCORE®

Solarcore® is a materials technology company dedicated to developing the most advanced thermal solutions for consumer, commercial and government industries.

We took NASA's well known Aerogel technology and patented ways to infuse it into form factors that deliver best-in-class thermal efficiency, while also being easy to use and incorporate into preexisting product manufacturing.





**DRI-BLAZE**

## DRI-BLAZE

Performance Fabrics with Natural Warmth  
Insulation Yarns

- Unique Nylon yarns infused with coffee carbon that naturally captures body heat for greater warming results
- The carbon coffee in the fibers provide a natural antimicrobial property
- Provides maximum moisture management
- Coffee charcoal is eco-friendly and created by usage from waste of coffee bean shell residue\*



## YKK®

Little parts. Big difference

High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



**YKK**®



## ORTHOLITE

OrthoLite® is the leading manufacturer and supplier of OEM and open-cell foam insole technologies for the world's leading footwear brands.

**Ortholite**®  
comfort foam insoles



# CE MARKING

The main factor that distinguishes safety footwear and occupational footwear is whether or not the product is equipped with a toe cap. Safety footwear (with a toe cap) are tested and certified in accordance to EN ISO 20345 for areas of work that have a risk of injury caused by impact, compression or sharp objects. Occupational shoes (without a toe cap) are tested and certified in accordance to EN ISO 20347 and are intended for workplaces where there are no mechanical risks. Be sure to select the best footwear for your intended work area and follow all local requirements and guidelines.

EN 20345:2011 and EN 20347:2012 were superseded by EN 20345:2022 and 20347:2022 respectively. All safety footwear being certified by Helly Hansen Workwear will begin to use the new standards for FW23. It is important to note that all existing certificates for EN 20345:2011 and 20347:2012 will remain valid until their expiration.

Safety and Occupational footwear are divided into two classes : I and II. Class I indicates that the footwear is made of leather, textile or microfiber and Class II indicates that the footwear is made of rubber or Polymer. There are various protective categories within each class. Table 1.0 shows which protective properties are present in each category. Additional protective properties may be claimed in conjunction with the categories. These can be found in table 1.1.

## FOOTWEAR (EN ISO 20345) (1.0A)

CLASS	I / II	I	I	I	I	I	I	I	I	II	II	
CATEGORY	SB	S1	S2	S3	S3L	S3S	S6	S7	S7L	S7S	S4	S5 / S5L / S5S
TOE PROTECTION	X	X	X	X	X	X	X	X	X	X	X	X
BASIC SLIP RESISTANCE (CERAMIC TILE WITH NALS)	X	X	X	X	X	X	X	X	X	X	X	X
CLOSED SEAT REGION		X	X	X	X	X	X	X	X	X	X	X
ENERGY ABSORBING SEAT REGION (E)		X	X	X	X	X	X	X	X	X	X	X
FUEL AND OIL RESISTANCE (FO)		X	X	X	X	X	X	X	X	X	X	X
ANTISTATIC (A)		X	X	X	X	X	X	X	X	X	X	X
WATER PENETRATION AND ABSORPTION (WPA)			X	X	X	X	X	X	X	X		X
PERFORATION RESISTANCE (STEEL PLATE)				X				X				X
PERFORATION RESISTANCE NON-METALLIC (TYPE L - 4.5MM PIN)					X				X			
PERFORATION RESISTANCE NON-METALLIC (TYPE S - 3MM PIN)						X				X		
CLEATED OUTSOLE				X	X	X		X	X	X		X
WATER RESISTANCE OF THE WHOLE FOOTWEAR (WR)							X	X	X	X		
RUBBER OR POLYMER											X	X

## OCCUPATIONAL FOOTWEAR (EN ISO 20347) (1.0B)

CLASS	I	I	I	I			
CATEGORY	0B	01	02	03	03L	03S	06
TOE PROTECTION							
BASIC SLIP RESISTANCE (CERAMIC TILE WITH NALS)	X	X	X	X	X	X	X
CLOSED SEAT REGION		X	X	X	X	X	X
ENERGY ABSORBING SEAT REGION (E)		X	X	X	X	X	X
FUEL AND OIL RESISTANCE (FO)		X	X	X	X	X	X
ANTISTATIC (A)		X	X	X	X	X	X
WATER PENETRATION AND ABSORPTION (WPA)			X	X	X	X	X
PERFORATION RESISTANCE (STEEL PLATE)				X			X
PERFORATION RESISTANCE NON-METALLIC (TYPE L - 4.5MM PIN)					X		
PERFORATION RESISTANCE NON-METALLIC (TYPE S - 3MM PIN)						X	
CLEATED OUTSOLE				X	X	X	X
WATER RESISTANCE OF THE WHOLE FOOTWEAR (WR)							X
RUBBER OR POLYMER							

### (1.1)

REQUIREMENT	SYMBOL		
WHOLE FOOTWEAR	Perforation resistance (metal insert type P)	P	
	Perforation Resistance	Perforation resistance (non-metal insert) - Type PL	PL
		Perforation resistance (non-metal insert) - Type PS	PS
	Electrical properties	Partially conductive footwear	C
		Antistatic footwear	A
	Resistance to inimical environments	Heat insulation of outsole complex	HI
		Cold insulation of outsole complex	CI
	Energy absorption of seat region	E	
	Water resistance	WR	
	Metatarsal protection	M	
Ankle protection	AN		
Cut resistance	CR		
Scuff cap abrasion	SC		
Slip resistance (on ceramic tile floor with glycerine)	SR		
UPPER	Water penetration and absorption (supersedes WRU)	WPA	
Outsole	Resistance to hot contact	HRO	
	Resistance to fuel oil	FO	
	Ladder Grip	LG	

# TECH ICONS

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COMPOSITE TOE PROTECTION



ALUMINIUM TOE CAP



ANTISTATIC PROPERTIES



ESD



PENETRATION RESISTANT MIDSOLE



REFLECTIVE DETAILS



SLIP RESISTANT OUTSOLE - SR



SLIP RESISTANT OUTSOLE - SRC



HELLY GRIP



HELLY GRIP - XRC



HELLY GRIP - HRO



NITRILE RUBBER OUTSOLE



NON MARKING SOLE



METAL-FREE



HELLY TECH® WATERPROOF



HH® DUAL-STRIDE



WOMENS SIZES



## 78480 BIFROST WNTR TALL BOA S7S HT



**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S7S FO CI SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Reflective design details  
Primaloft® Gold Insulation - 400g  
Solarcore® Sc\_Foam - more warmth. Less Bulk. Based on the NASA developed AeroGel, SC\_Foam is a thin, soft and flexible insulation that delivers enhanced thermal performance with less bulk.  
Proven Warmth down to -40°C  
Molded TPU toe bumper  
Molded heel overlay  
Metal free nail penetration protection  
Helly Tech® Waterproof Membrane  
Dri-Blaze® Lining combines nylon yarns with a coffee carbon that naturally captures body heat for additional warmth  
Composite safety toe  
Dual BOA® Fit System - L+1

**UPPER MATERIAL**  
Microfiber and Cordura® re/cor(TM) upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP XRC Rubber

**BOA REPLACEMENT KIT:** L+1 Side Mount Left & Right - 1000787

**Mondo Width:** 13



## 78482 BIFROST WNTR TALL BOA 06 HT SOFT TOE



**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2022 - 06 FO CI SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Dri-Blaze® Lining combines nylon yarns with a coffee carbon that naturally captures body heat for additional warmth  
Helly Tech® Waterproof Membrane  
Molded TPU heel overlay  
Molded TPU toe bumper  
Reflective design details  
Primaloft® Gold Insulation - 400g  
Dual BOA® Fit System - L+1  
Solarcore® Sc\_Foam - more warmth. Less Bulk. Based on the NASA developed AeroGel, SC\_Foam is a thin, soft and flexible insulation that delivers enhanced thermal performance with less bulk.  
Proven Warmth down to -40°C

**UPPER MATERIAL**  
Microfiber and Cordura® re/cor(TM) upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP XRC Rubber

**BOA REPLACEMENT KIT:** L+1 Side Mount Left & Right - 1000787

**Mondo Width:** 13





## 78343 MAGNI EVOLUTION SANDAL BOA S1PS

### COLORS

994 BLACK/DARK LIME

### SIZES

35-48

### CERTIFICATIONS

EN ISO 20345:2022 - S1PS FO SR  
BS EN IEC 61340-4-3:2018 - ESD

### FEATURES / BENEFITS

Reflective design details  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Aluminum safety toe  
BOA® Fit System  
Wide Fit

### UPPER MATERIAL

Microfiber and Cordura® re/cor(TM) upper

### FOOTBED

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

### MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 13



## 78340 MAGNI EVOLUTION LOW BOA S7S HT

### COLORS

994 BLACK/DARK LIME

### SIZES

35-48

### CERTIFICATIONS

EN ISO 20345:2022 S7S FO SR  
BS EN IEC 61340-4-3:2018 - ESD

### FEATURES / BENEFITS

Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - L6  
Asymmetrical Eyestay that contours to your foot for an ergonomic fit  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection  
Wide fit

### UPPER MATERIAL

Microfiber and Cordura® re/cor(TM) upper

### FOOTBED

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

### MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 13





## 78341 MAGNI EVOLUTION MID BOA S7S HT



**COLORS**  
994 BLACK/DARK LIME

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S7S FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - M4  
Asymmetrical Eyestay that contours to your foot for an ergonomic fit  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection  
Wide fit

**UPPER MATERIAL**  
Microfiber and Cordura® re/cor(TM) upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 13



## 78345 MAGNI EVOLUTION WNTR TALL BOA S7S HT



**COLORS**  
994 BLACK/DARK LIME

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S7S CI FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Dri Blaze® Lining for additional warmth and comfort  
Primaloft® insulation - 600g  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - M4  
Asymmetrical Eyestay that contours to your foot for an ergonomic fit  
Composite safety toe  
Metal free nail penetration protection  
Wide fit

**UPPER MATERIAL**  
Microfiber and Cordura® re/cor(TM) upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP XRC Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 13



## 78357 KENSINGTON MXR SANDAL BOA S1PS



### COLORS

592 NAVY/ORANGE, 991  
BLACK/WHITE

### SIZES

35-48

### CERTIFICATIONS

EN ISO 20345:2022 - S1PS FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### FEATURES / BENEFITS

Reflective design details  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
BOA® Fit System - L6

### UPPER MATERIAL

Microfiber Upper with open mesh panels

### FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

Mondo Width: 11



## 78355 KENSINGTON MXR LOW BOA S3S

### COLORS

592 NAVY/ORANGE, 991  
BLACK/WHITE

### SIZES

35-48

### CERTIFICATIONS

EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### FEATURES / BENEFITS

Molded TPU toe bumper  
Molded Heel Overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

### UPPER MATERIAL

Microfiber and ripstop polyester upper

### FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

Mondo Width: 11







## 78360 KENSINGTON MXR MID BOA S3S



**COLORS**  
991 BLACK/WHITE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGVV 112-191

**FEATURES / BENEFITS**  
Reflective design details  
Non-metallic hardware  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Composite safety toe  
BOA® Fit System - L+1

**UPPER MATERIAL**  
Microfiber and ripstop polyester upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L+1 Side Mount Left & Right - 1000787

**Mondo Width:** 11



## 78353 KENSINGTON MXR LOW S3S



**COLORS**  
991 BLACK/WHITE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGVV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded Heel Overlay  
Metal Free hardware  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber and ripstop polyester upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**Mondo Width:** 11



**78354 KENSINGTON MXR MID S3S**



**COLORS**

724 NEW WHEAT, 991  
BLACK/WHITE

**SIZES**

35-48

**CERTIFICATIONS**

EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**

Molded TPU toe bumper  
Molded Heel Overlay  
Metal Free hardware  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**

Microfiber and ripstop polyester upper

**FOOTBED**

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

Mondo Width: 11



**78359 KENSINGTON MXR LOW 01 SOFT TOE**



**COLORS**

991 BLACK/WHITE

**SIZES**

35-48

**CERTIFICATIONS**

EN ISO 20347:2022 - O1 FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**

Reflective design details  
Moisture wicking and breathable lining  
Metal Free

**UPPER MATERIAL**

Microfiber and ripstop polyester upper

**FOOTBED**

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

Mondo Width: 11





## 78351 KENSINGTON LOW BOA S1PS

**COLORS**  
990 BLACK

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20345:2022 – S1PS FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded Heel Overlay  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

**Mondo Width:** 11



## 78350 KENSINGTON LOW BOA S3S

**COLORS**  
592 NAVY/ORANGE, 990 BLACK

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded Heel Overlay  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Water and Abrasion Resistant Knit Upper with TPU welded overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

**Mondo Width:** 11





**78352 KENSINGTON LOW S3S**



**COLORS**  
991 BLACK/WHITE, 992  
BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded Heel Overlay  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Water and Abrasion Resistant Knit Upper with TPU welded overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

Mondo Width: 11



**78358 KENSINGTON LOW BOA 01 SOFT TOE**



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2022 O1 FO HRO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
TPU toe Overlay  
Molded Heel Overlay  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

Mondo Width: 11





## 78393 CHELSEA EVOLUTION 2.0 SANDAL BOA S1PS

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S1PS FO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper with open mesh panels

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 11



## 78394 CHELSEA EVOLUTION 2.0 LOW BOA S1PS

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S1PS FO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Ripstop Polyester mesh

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 11



**78395** CHELSEA EVOLUTION 2.0 LOW BOA S3S

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 11



**78382** CHELSEA EVOLUTION 2.0 LOW BOA S7S HT WIDE

**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20345:2022-S7S FO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection  
Wide fit

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 13







**78383** CHELSEA EVOLUTION 2.0 MID BOA S7S HT WIDE



**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S7S FO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - M4  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection  
Wide fit

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 13



**78390** CHELSEA EVOLUTION 2.0 LOW S3S



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**Mondo Width:** 11



**78391 CHELSEA EVOLUTION 2.0 MID S3S**



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

Mondo Width: 11



**78392 CHELSEA EVOLUTION 2.0 MID S7S HT**



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S7S FO SR  
BS EN IEC 61340-4-3:2018 – ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

Mondo Width: 11





## 78399 CHELSEA EVOLUTION 2.0 WNTR TALL S7S HT

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 S7S CI FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Primaloft® insulation - 400g  
Molded TPU toe bumper  
Molded heel overlay  
YKK® Zipper  
Primaloft® Gold Insulation - 400g  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP XRC Rubber

**Mondo Width:** 13



## 78388 CHELSEA EVOLUTION 2.0 LOW 06 HT SOFT TOE

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2022-06 FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded toe bumper  
Reflective Details  
Moisture wicking and breathable air mesh lining

**UPPER MATERIAL**  
Textile Upper with Microfiber overlays

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**Mondo Width:** 11







**78389 CHELSEA EVOLUTION 2.0 MID 06 HT SOFT TOE**

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2022-06 FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded toe bumper  
Reflective Details  
Moisture wicking and breathable air mesh lining

**UPPER MATERIAL**  
Textile Upper with Microfiber overlays

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

Mondo Width: 11



**78245 CHELSEA EVOLUTION BRZ LOW BOA S1P**

**COLORS**  
290 DARK ORANGE, 931 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 - S1P SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
XL EXTRALIGHT® Outsole with HELLYGRIP Rubber pods is lightweight and durable while offering outstanding cushioning.

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

Mondo Width: 11





## 78246 CHELSEA EVOLUTION BRZ LOW S1P

**COLORS**  
931 BLACK/GREY

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20345:2011 – S1P SRC  
BS EN IEC 61340-4-3:2018 – ESD

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

### MIDSOLE/OUTSOLE

XL EXTRALIGHT® Outsole with HELLYGRIP Rubber pods is lightweight and durable while offering outstanding cushioning.

Mondo Width: 11



## 78247 CHELSEA EVOLUTION BRZ LOW BOA 01 SOFT TOE

**COLORS**  
990 BLACK

**SIZES**  
35-48



**CERTIFICATIONS**  
EN ISO 20347:2012 – 01 SRC

**FEATURES / BENEFITS**  
Molded Heel overlay  
BOA® Fit System – L6  
Moisture wicking and breathable Air Mesh Lining

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

### MIDSOLE/OUTSOLE

XL EXTRALIGHT® Outsole with HELLYGRIP Rubber pods is lightweight and durable while offering outstanding cushioning.

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

Mondo Width: 11



# BARCODE

## 78449 BARCODE LOW BOA 01 SOFT TOE



**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2022 - 01 FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
BOA® PerformFit™ Wrap  
Moisture wicking and breathable lining  
Reflective design details

**UPPER MATERIAL**  
Microfiber and textile upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
HH® AERO-STRIDE midsole foam infuses our high rebound EVA with nitrogen to make it lighter while providing more cushioning and energy return  
HELLYGRIP Rubber Outsole

**BOA REPLACEMENT KIT:** L6 Side mount left & right - 1000714

**Mondo Width:** 12



## 78323 BARCODE MXR SANDAL BOA S1PS



**COLORS**  
999 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S1PS FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
BOA® Fit System - L6

**UPPER MATERIAL**  
Microfiber Upper with open mesh panels

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 11







## 78325 BARCODE MXR LOW BOA S3S



**COLORS**  
595 NAVY/STONE BLUE, 999  
BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
BOA® Fit System - L6

**UPPER MATERIAL**  
Microfiber and textile upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 11



## 78320 BARCODE MXR LOW S3S



**COLORS**  
993 BLACK/YELLOW, 999  
BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe

**UPPER MATERIAL**  
Microfiber and textile upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP Rubber

**Mondo Width:** 11



**78321**    **BARCODE MXR MID S3S**



**COLORS**  
993 BLACK/YELLOW, 999  
BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S3S FO HRO SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe

**UPPER MATERIAL**  
Microfiber and textile upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP Rubber

Mondo Width: 11



**78228**    **OSLO LOW BOA S3 HT**



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded Toe overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EPR midsole  
Nitrile Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

Mondo Width: 12





## 78400 OXFORD LOW BOA S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Metal Free  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP HRO Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 13



## 78401 OXFORD MID BOA S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-50

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Metal Free  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - M4  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP HRO Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 13





**78402 OXFORD LOW S3**



**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 HRO SRC  
BS EN IEC 61340-4-3:2018 – ESD

**FEATURES / BENEFITS**  
Metal Free  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP HRO Rubber

Mondo Width: 13



**78403 OXFORD MID S3**

**COLORS**  
724 NEW WHEAT, 780 DARK BROWN, 990 BLACK

**SIZES**  
35-50

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 HRO SRC  
BS EN IEC 61340-4-3:2018 – ESD

**FEATURES / BENEFITS**  
Metal Free  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP HRO Rubber

Mondo Width: 13





## 78404 OXFORD WINTER MID SZ S3 HT



**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR CI HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
YKK® Zipper  
Primaloft® Gold Insulation - 200g  
Proven warmth down to -30°C  
Fleece lined in the collar for extra warmth  
Moisture wicking and breathable air mesh lining through the quarters and vamp  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP XRC Rubber

**Mondo Width:** 13



## 78405 OXFORD WINTER TALL SZ S3 HT



**COLORS**  
990 BLACK

**SIZES**  
35-50

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR CI HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
YKK® Zipper  
Primaloft® Gold Insulation - 400g  
Proven warmth down to -40°C  
Fleece lined in the collar for extra warmth  
Moisture wicking and breathable air mesh lining through the quarters and vamp  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Polyurethane midsole provides long lasting cushioning.  
HELLYGRIP XRC Rubber

**Mondo Width:** 13





## 78443 MANCHESTER LTR MID BOA S7S HT

**COLORS**  
999 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S7S FOR SC SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
Non-metallic hardware  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
Helly Tech® Waterproof Membrane  
BOA® Fit System - L+1  
LWG leather

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L+1 Side Mount Left & Right - 1000787

**Mondo Width:** 12



## 78430 MANCHESTER LTR LOW S3S

**COLORS**  
999 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S3S FOR SC SR  
DGUV 112-191

**FEATURES / BENEFITS**  
Non-metallic hardware  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
LWG leather

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**Mondo Width:** 12







## 78433 MANCHESTER LTR MID S7S HT

**COLORS**  
724 NEW WHEAT, 780 DARK BROWN, 999 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022 - S7S FOR SC SR  
DGUV 112-191

**FEATURES / BENEFITS**  
Non-metallic hardware  
Molded TPU toe bumper  
Molded TPU heel overlay  
Moisture wicking and breathable lining  
Metal free nail penetration protection  
Metal Free  
Composite safety toe  
Helly Tech® Waterproof Membrane  
LWG leather

**UPPER MATERIAL**  
Waterproof Leather upper

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**Mondo Width:** 12



## 78420 MANCHESTER SANDAL BOA S1PS

**COLORS**  
930 BLACK/GREY

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S1PS F0 SC SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**  
BOA® Fit System - L6  
Molded TPU toe bumper  
Molded TPU heel overlay  
Non-Metallic hardware  
Reflective details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Ripstop Polyester upper with Microfiber overlays. Open mesh panels for additional ventilation.

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 12



**78423** MANCHESTER LOW BOA S3S

**COLORS**

930 BLACK/GREY

**SIZES**

35-48

**CERTIFICATIONS**

EN ISO 20345:2022-S3S FO SC SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**

BOA® Fit System - L6  
Molded TPU toe bumper  
Molded TPU heel overlay  
Non-Metallic hardware  
Reflective details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**

Ripstop Polyester upper with Microfiber overlays

**FOOTBED**

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**

Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

**Mondo Width:** 12



**78424** MANCHESTER MID BOA S3S

**COLORS**

930 BLACK/GREY

**SIZES**

35-48

**CERTIFICATIONS**

EN ISO 20345:2022-S3S FO SC SR  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**FEATURES / BENEFITS**

BOA® Fit System - M4  
Molded TPU toe bumper  
Molded TPU heel overlay  
Non-Metallic hardware  
Reflective details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**

Ripstop Polyester upper with Microfiber overlays

**FOOTBED**

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**

Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 12





## 78421 MANCHESTER LOW S3S



**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SC SR  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Non-Metallic hardware  
Reflective details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Ripstop Polyester upper with Microfiber overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**Mondo Width:** 12



## 78422 MANCHESTER MID S3S



**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SC SR  
DGUV 112-191

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded TPU heel overlay  
Non-Metallic hardware  
Reflective details  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Ripstop Polyester upper with Microfiber overlays

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole.  
HELLYGRIP Rubber

**Mondo Width:** 12





## 78450 W LUNA 2.0 LOW S3S



**COLORS**  
992 BLACK/ORANGE

**SIZES**  
34-42

**CERTIFICATIONS**  
EN ISO 20345:2022-S3S FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Built on a women's specific last  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

Mondo Width: 10



## 78248 W LUNA 2.0 LOW BOA S7S HT



**COLORS**  
930 BLACK/GREY

**SIZES**  
34-42

**CERTIFICATIONS**  
EN ISO 20345:2022-S7S FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Built on a women's specific last  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** L6 Tongue mount - 1000713

Mondo Width: 10





## 78249 W LUNA 2.0 MID BOA S7S HT

**COLORS**  
930 BLACK/GREY

**SIZES**  
34-42

**CERTIFICATIONS**  
EN ISO 20345:2022-S7S FO SR  
BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**  
Built on a women's specific last  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
Reflective Details  
BOA® Fit System - M4  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**UPPER MATERIAL**  
Microfiber Upper

**FOOTBED**  
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.  
HELLYGRIP Rubber

**BOA REPLACEMENT KIT:** M4 Tongue Mount - 1000678

**Mondo Width:** 10



# FOOTBED



- 78297** DYNAMIC ARCH INSOLE - LOW
- 78298** DYNAMIC ARCH INSOLE - MEDIUM
- 78299** DYNAMIC ARCH INSOLE - HIGH

**COLORS**

290 DARK ORANGE (Low)  
 994 DARK LIME (Medium)  
 558 STONE BLUE (High)

**SIZES**

35-37, 38-39, 40-41, 42-43, 44-45, 46-48

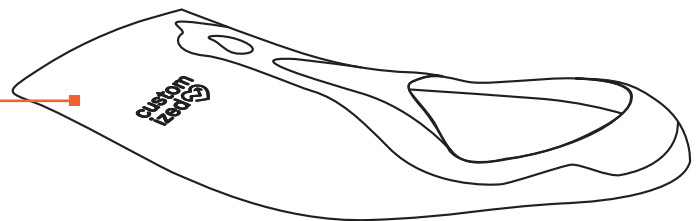
**CERTIFICATIONS**

BS EN IEC 61340-4-3:2018 - ESD

**FEATURES / BENEFITS**

- Dynamic Arch supports the arch of the foot with just the right amount of flex to adapt to the foot while at rest and during activity
- Gel Pod absorbs shock and provides cushioning on heel strike
- PU provides additional cushioning throughout the footbed
- Open Cell PU layer aids in breathability and moisture management
- All materials are conductive to provide consistent ESD and Antistatic performance
- Meets all requirements of EN 20345 and EN 20347 when used in conjunction with Helly Hansen Workwear footwear and complies with ESD standards. The use of antistatic insoles in non-antistatic footwear does not make the footwear anti-static

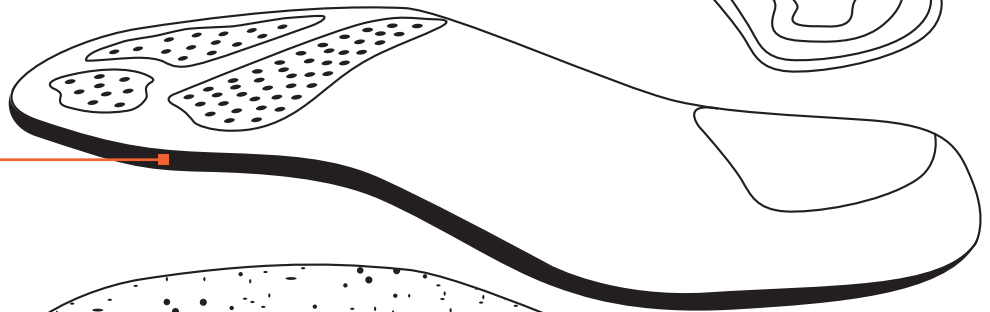
Dynamic Arch – Supports the arch of the foot with just the right amount of flex to adapt to the foot while at rest and during activity



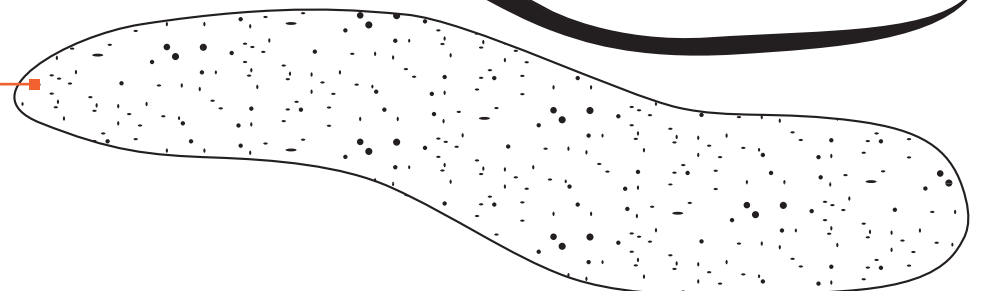
Gel Pod – Absorbs shock and provides cushioning on heel strike



PU – Provides additional cushioning



Open Cell PU – Aids in breathability and moisture management









# SIZE CONVERSION MEN

## MENS SIZE CONVERSION

### MEN C-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W28	78	L30*	C42
W28-W29	81	L31*	C44
W29-W30	84	L31*	C46
W31-W32	88	L32*	C48
W32-W33	92	L32*	C50
W33-W34	96	L32*	C52
W36	100	L33*	C54
W36-W38	104	L33*	C56
W38-W40	108	L34*	C58
W42	112	L34*	C60
W42-W44	116	L34*	C62
W44	120	L34*	C64
W46	124	L34*	C66
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

### MEN C TALL-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W29-W30	84	L33*	C146
W31-W32	88	L34*	C148
W32-W33	92	L34*	C150
W33-W34	96	L34*	C152
W36	100	L35*	C154
W36-W38	104	L35*	C156
W36	100	L33*	C54
W36-W38	104	L33*	C56
W38-W40	108	L34*	C58
W42	112	L34*	C60
W42-W44	116	L34*	C62
W44	120	L34*	C64
W46	124	L34*	C66
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

### MEN D-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W28-W29	82	L29*	D84
W29-W30	86	L29*	D88
W31-W32	90	L29*	D92
W32-W33	94	L30*	D96
W33-W34	98	L30*	D100
W36	102	L31*	D104
W36-W38	106	L31*	D108
W38-W40	110	L31*	D112
W42	114	L32*	D116
W42-W44	118	L32*	D120
W44	122	L32*	D124
W46	126	L33*	D128
W46-W48	132	L33*	D136
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

\* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

† Measure where you place your pants

### MEN C-MODEL (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W28	78	L30*	C42
W28-W29	80	79*	C44
W29-W30	84	80*	C46
W31-W32	88	81*	C48
W32-W33	92	82*	C50
W33-W34	96	83*	C52
W36	100	84*	C54
W36-W38	104	85*	C56
W38-W40	108	86*	C58
W42	112	87*	C60
W42-W44	116	87*	C62
W44	120	88*	C64
W46	124	88*	C66
W46-W48	128	88*	C68
W48-W50	132	88*	C70
W50-W52	136	88*	C72
W52-W54	140	88*	C74

### MEN C TALL-MODEL (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W29-W30	84	85*	C146
W31-W32	88	86*	C148
W32-W33	92	87*	C150
W33-W34	96	88*	C152
W36	100	89*	C154
W36-W38	104	90*	C156
W36	100	L33*	C54
W36-W38	104	L33*	C56
W38-W40	108	L34*	C58
W42	112	L34*	C60
W42-W44	116	L34*	C62
W44	120	L34*	C64
W46	124	L34*	C66
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

### MEN D-MODEL (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W28-W29	82	73*	D84
W29-W30	86	74*	D88
W31-W32	90	74*	D92
W32-W33	94	76*	D96
W33-W34	98	77*	D100
W36	102	78*	D104
W36-W38	106	79*	D108
W38-W40	110	80*	D112
W42	114	81*	D116
W42-W44	118	82*	D120
W44	122	83*	D124
W46	126	84*	D128
W46-W48	132	84*	D136
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

# SIZE CONVERSION WOMEN

### (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W25-W26	65	L29*	C34
W26-W27	68	L30*	C36
W28-W29	72	L30*	C38
W29-W30	76	L31*	C40
W31-W32	80	L32*	C42
W32-W33	81	L32*	C44
W33-W34	88	L32*	C46
W36	93	L32*	C48
W38	98	L33*	C50
W40	103	L33*	C52

\* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

† Measure at belly-button height

### (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W25-W26	65	74*	C34
W26-W27	68	76*	C36
W28-W29	72	78*	C38
W29-W30	76	80*	C40
W31-W32	80	81*	C42
W32-W33	81	82*	C44
W33-W34	88	83*	C46
W36	93	83*	C48
W38	98	84*	C50
W40	103	84*	C52

# FIND YOUR SIZE

## MEN / FIND YOUR SIZE C- OR D-MODEL

Waistband width																				
Inseam length	78	80	82	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116
72																				
73			D84																	
74					D88															
75							D92													
76									D96											
77											D100									
78	C42		D84*										D104							
79		C44			D88*									D108						
80				C46			D92*								D112					
81						C48		D96*									D116			
82								C50		D100*										
83	C42*								C52		D104*									
84		C44*										C54		D108*						
85				C46*									C56		D112*					
86					C48*										C58		D116*			
87							C50*									C60			C62	
88									C52*											
89											C54*									
90													C56*							
91														C58*						
92																C60*				C62*
93																				
94																				
95																				

\* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

## WOMEN / FIND YOUR SIZE C-MODEL

Waistband width																		
Inseam length	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
72																		
73																		
74	C34																	
75		C36																
76			C38															
77																		
78																		
79	C34*																	
80				C40														
81		C36*			C42													
82						C44												
83			C38*				C46	C48										
84									C50	C52								
85				C40*							C54	C56	C58	C60	C62	C64	C66	C68
86					C42*													
87						C44*												
88							C46*	C48*										
89									C50*	C52*								
90											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
91																		
92																		

\* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem



# WORKWEAR / EU SIZE CHARTS

## MEN / EU REGULAR + TALL (CM)

Sizes (cm)	2XS	XS	S	M		L		XL
	C42	C44	C46	C48	C50	C52	C54	C56
Body height	166	170	174	180	180	184	184	188
Chest	86	89	92	96	100	104	108	112
Waist †	74	77	80	84	88	92	96	100
Waistband ‡	78	81	84	88	92	96	100	104
Hip	86	89	92	96	100	104	108	112
Inseam	78	79	80	81	82	83	84	85
Inseam tall*	83	84	85	86	87	88	89	90

## MEN / EU REGULAR + TALL (INCH)

Sizes (cm)	2XS	XS	S	M		L		XL
	C42	C44	C46	C48	C50	C52	C54	C56
Body height	5'4"	5'7"	5'8"	5'11"	5'11"	6'	6'	6'2"
Chest	34	34 1/2	36	37 1/2	39	41	42 1/2	44
Waist †	29	30	31 1/2	33	34 1/2	36	37 1/2	39
Waistband ‡	30 1/2	31 1/2	33	34 1/2	36	37 1/2	39	41
Hip	34	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2
Inseam	30 1/2	31	31 1/2	32	32	32 1/2	33	33 1/2
Inseam tall*	32 1/2	33	33 1/2	34	34	34 1/2	35	35

## MEN / EU SHORT AND WIDE PANTS (CM)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	156	160	164	170	170	174	174	178	178	182	182	184
Waistband ‡	82	86	90	94	98	102	106	110	114	118	122	126
Hip	87	90	94	98	102	106	110	114	118	122	126	130
Inseam short and wide	73	74,0	75	76	77	78	79	80	81	82	83	84
Inseam wide*	78	79,0	80	81	82	83	84	85	86	87	88	89

## MEN / EU SHORT AND WIDE PANTS (INCH)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	5'1"	5'3"	5'4"	5'7"	5'7"	5'8"	5'8"	5'10"	5'10"	5'11"	5'11"	6'
Waistband ‡	32	34	35	37	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2
Hip	34 1/2	35 1/2	37	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2	51
Inseam short and wide	28 1/2	29	29 1/2	30	30	30 1/2	31	31 1/2	32	32	32 1/2	33
Inseam wide*	30 1/2	31	31 1/2	32	32	32 1/2	33	33 1/2	34	34	34 1/2	35

## MEN / EU TALL + EXTRA TALL (CM)

Sizes (cm)	C142	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	176	180	184	190	190	194	194	198	198	202	202	204	204	204	204	204	204	204	204
Waist †	74	77	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144
Waistband ‡	78	81	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
Hip	86	89	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156
Inseam tall*	83	84	85	86	87	88	89	90	91	92	92	93	93	93	93	93	93	93	93
Inseam extra tall*	87	88	90	91	92	93	94	95	96	97	97	98	98	98	98	98	98	98	98

## MEN / EU TALL + EXTRA TALL (INCH)

Sizes (cm)	C142	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	5'8"	5'11"	6'	6'2"	6'2"	6'4"	6'4"	6'5"	6'5"	6'6"	6'6"	6'4"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"
Waist†	29	30	31 1/2	33	34 1/2	36	37 1/2	39	41	43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
Waistband‡	30 1/2	31 1/2	33	34 1/2	36	37 1/2	39	41	42 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
Hip	34	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
Inseam tall*	32 1/2	33	33 1/2	34	34	34 1/2	35	35	36	36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2
Inseam extra tall*	34	34,5	35	36	36	36 1/2	37	37	37 1/2	38	38	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2

† Waist (at belly-button height)

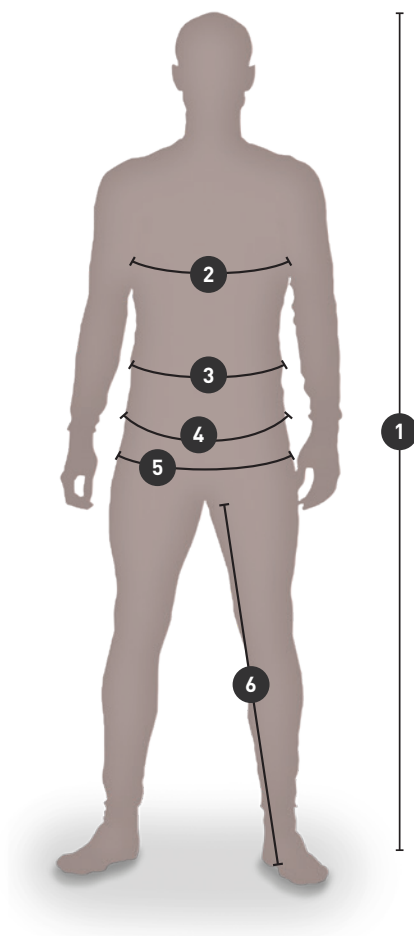
‡ Waistband (where your pants' waistband is placed)

\* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

	2XL		3XL		4XL		5XL		6XL	
C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
188	192	192	194	194	194	194	194	194	194	194
116	120	124	128	132	136	140	144	148	152	156
104	108	112	116	120	124	128	132	136	140	144
108	112	116	120	124	128	132	136	140	144	148
116	120	124	128	132	136	140	144	148	152	156
86	87	87	88	88	88	88	88	88	88	88
91	92	92	93	93	93	93	93	93	93	93

	2XL		3XL		4XL		5XL		6XL	
C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
6'2"	6'3"	6'3"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"
45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
41	43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
42 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
34	34	34	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2
36	36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2

## HOW TO MEASURE



- 1: BODY HEIGHT**
- 2: CHEST**
- 3: WAIST (AT BELLY-BUTTON HEIGHT)**
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)**
- 5: HIP**
- 6: INSEAM**

# WORKWEAR / EU SIZE CHARTS

## WOMEN / EU REGULAR + TALL (CM)

Sizes	XS	S	M		L		XL		2XL		3XL		4XL		5XL		6XL	
	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68
Body height	156	160	164	168	170	172	174	174	176	176	178	178	178	178	178	178	178	178
Chest	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
Waist†	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
Hip	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156
Inseam	74	76	78	80	81	82	83	83	84	84	85	85	85	85	85	85	85	85
Inseam tall*	79	81	83	85	86	87	88	88	89	89	90	90	90	90	90	90	90	90

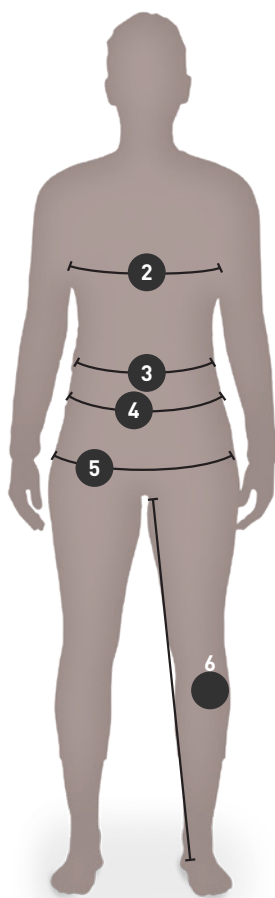
## WOMEN / EU REGULAR + TALL (INCH)

Sizes	XS	S	M		L		XL		2XL		3XL		4XL		5XL		6XL	
	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68
Body height	5'1"	5'3"	5'5"	5'6"	5'7"	5'8"	5'9"	5'9"	5'9"	5'9"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"
Chest	31 1/2	33	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 4/5	50 2/5	52	53 1/2	55 1/9	59 1/2	58 1/4
Waist†	25 3/5	26 7/9	28 1/3	30	31 1/2	33	34 2/3	36 3/5	38 4/7	40 5/9	42 1/2	44 1/2	46 1/2	48 3/7	50 2/5	52 1/3	54 1/3	56 2/7
Hip	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 5/6	50 2/5	52	53 1/2	55 1/8	56 2/3	58 1/4	59 5/6	61 3/7
Inseam	29 1/8	30	30 5/7	31 1/2	31 8/9	32 2/7	32 2/3	32 2/3	33	33	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2
Inseam tall*	31 1/9	31 8/9	32 2/3	33 1/2	33 6/7	34 1/4	34 2/3	34 2/3	35	35	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7

†Waist (at belly-button height)

\*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

## HOW TO MEASURE



**1: BODY HEIGHT**

**2: CHEST**

**3: WAIST (AT BELLY-BUTTON HEIGHT)**

**4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)**

**5: HIP**

**6: INSEAM**



# FOOTWEAR / SIZE CHARTS

## MEN / FOOTWEAR

EU	UK	US	CM	MONDOPOINT
35	2	3.5	21.5	215
36	3	4	22	220
37	4	5	23	230
38	5	6	23.5	235
39	6	7	24.5	245
40	6.5	7.5	25	250
41	7	8	26	260
42	8	9	26.5	265
43	9	10	27.5	275
44	10	11	28	280
45	10.5	11.5	29	290
46	11	12	29.5	295
47	12	13	30.5	305
48	13	14	31	310

## WOMEN / FOOTWEAR

EU	UK	US	CM	MONDOPOINT
34	1	3.5	20.5	205
35	2	5	21.5	215
36	3	5.5	22	220
37	4	6.5	23	230
38	5	7.5	23.5	235
39	6	8.5	24.5	245
40	6.5	9	25	250
41	7	9.5	26	260
42	8	10	26.5	265

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